



WALTCO

www.waltco.com
parts@waltco.com

Phone: 800.411.5685

Fax: 800.411.5684

PARTS BOOK



HLF

2500, 3000, 4000, & 5000 lb. Capacity

Flipaway Liftgates

Waltco Lift Corp. Corporate Office United States
1777 Miller Pkwy
Streetsboro, OH 44241

P: 330.633.9191
F: 330.633.1418

80122703
REV 18.1
04-25

Introduction

Each Waltco liftgate is manufactured to stringent quality standards for years of reliable service. To ensure maximum performance of your Waltco liftgate, always specify and use “OEM Parts” from Waltco.

This manual does not provide procedures for the servicing and repair of Waltco liftgates. Service and repair should only be performed by an authorized Waltco distributor. For information on the nearest authorized Waltco distributor contact:

Waltco Lift Corp.

1777 Miller Parkway

Streetsboro, OH 44241

P: 800.411.5685

F: 800.411.5684

E-mail: parts@waltco.com



The use of non-standard or makeshift parts can be extremely hazardous and result in serious injury or death.



Every vehicle that has a WALTCO Liftgate must have legible WARNING AND OPERATION DECALS clearly posted on the vehicle and an OWNER’S MANUAL in the vehicle at all times as a guide for proper operation and maintenance.

How To Order Parts

Repairs should be made only by authorized mechanic using WALTCO Replacement parts.

When ordering repair or replacement parts, please include all of the information asked for below. If this information is not available, a complete written description or sketch of the required part will help WALTCO identify and deliver the needed part to you.

THE FOLLOWING INFORMATION MUST BE INCLUDED:

- 1 SERIAL NUMBER - [WALTCO liftgate serial numbers can be found on the Specification tag attached to the mount frame. (On older units, the Specification Tag is located on the side or bottom of the platform)]
- 2 MODEL NUMBER - [Or capacity]
- 3 PLATFORM SIZE

THEN INCLUDE THE FOLLOWING INFORMATION:

- 4 PART NUMBERS
- 5 DESCRIPTION
- 6 QUANTITY REQUIRED

MAIL, E-MAIL OR PHONE YOUR REQUEST TO :

Waltco lift Corp.
1777 Miller Parkway
Streetsboro, OH 44241
1-800-411-5685
FAX: 1-800-411-5684
E-MAIL: parts@waltco.com

ALL PARTS ARE F.O.B. FROM THE SHIPPING FACTORY

PLEASE NOTE:

To assure you of continuing and effective quality control, our warranty policy permits replacement of hydraulic cylinders, valves and motor pump units when their factory seals are intact. Parts under warranty will be exchanged after careful inspection of the returned assemblies.

80101389

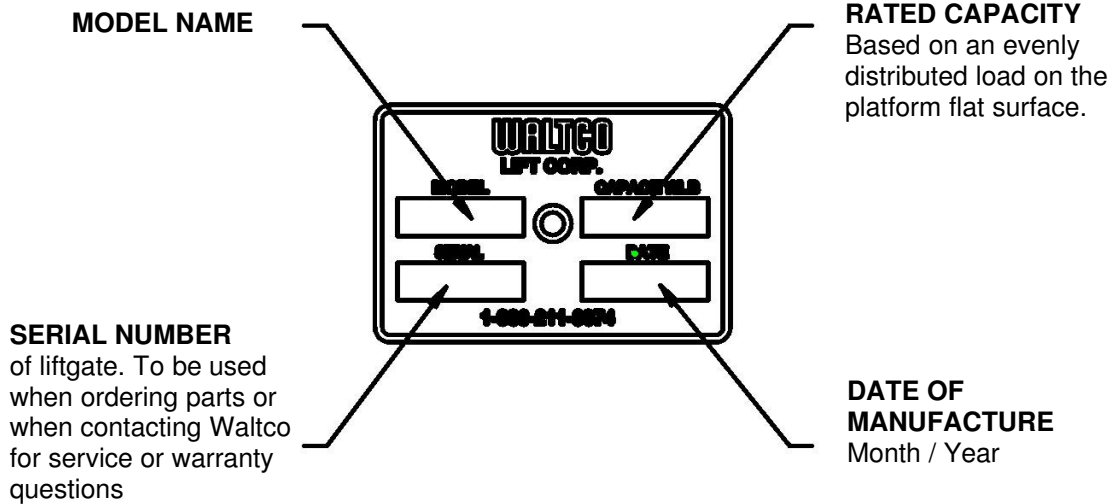
EO10758

REV 03

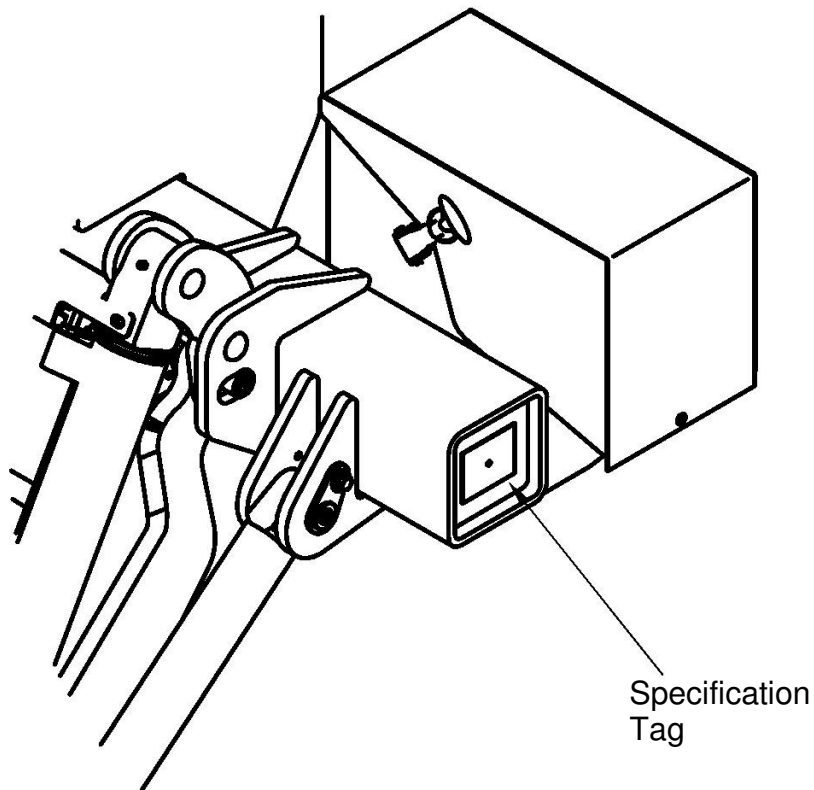
Liftgate Terminology

Explanation of Specification Tag

Model Name	Description	Capacity
HLF25	Twin Cylinder	2500 lb.
HLF30	Twin Cylinder	3000 lb.
HLF40	Twin Cylinder	4000 lb.
HLF50	Twin Cylinder	5000 lb.



GR00241

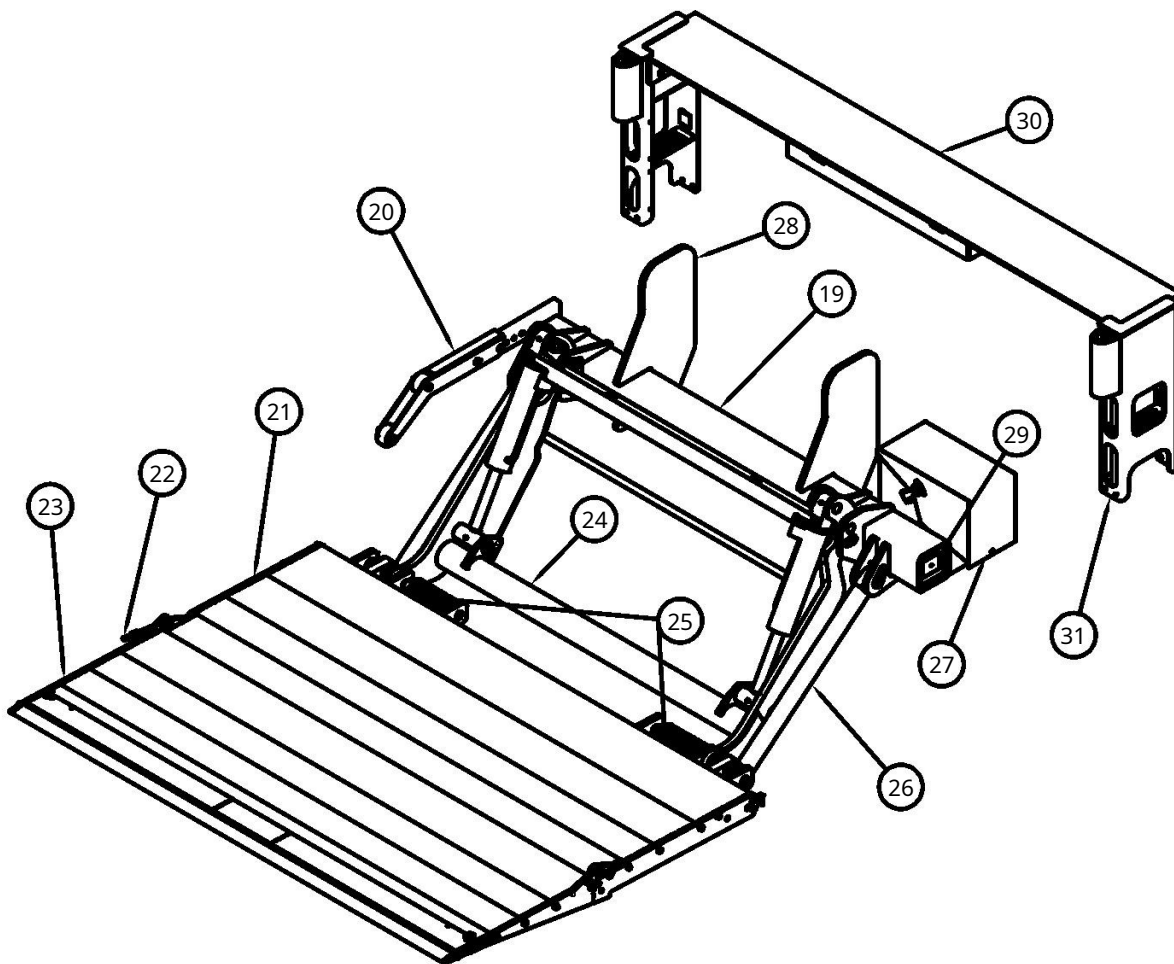


GR02837

Liftgate Terminology

- 19. Mount Tube Assembly
- 20. Parting Bar Assembly
- 21. Deck Assembly
- 22. Torsion Bar
- 23. Deck Extension Assembly
- 24. Lift Arm Assembly
- 25. Folding Assist Springs
- 26. Parallel Arm

- 27. Pump Box
- 28. Mount Plate
- 29. Spec Tag
- 30. Bed Extension
- 31. Dock Bumper

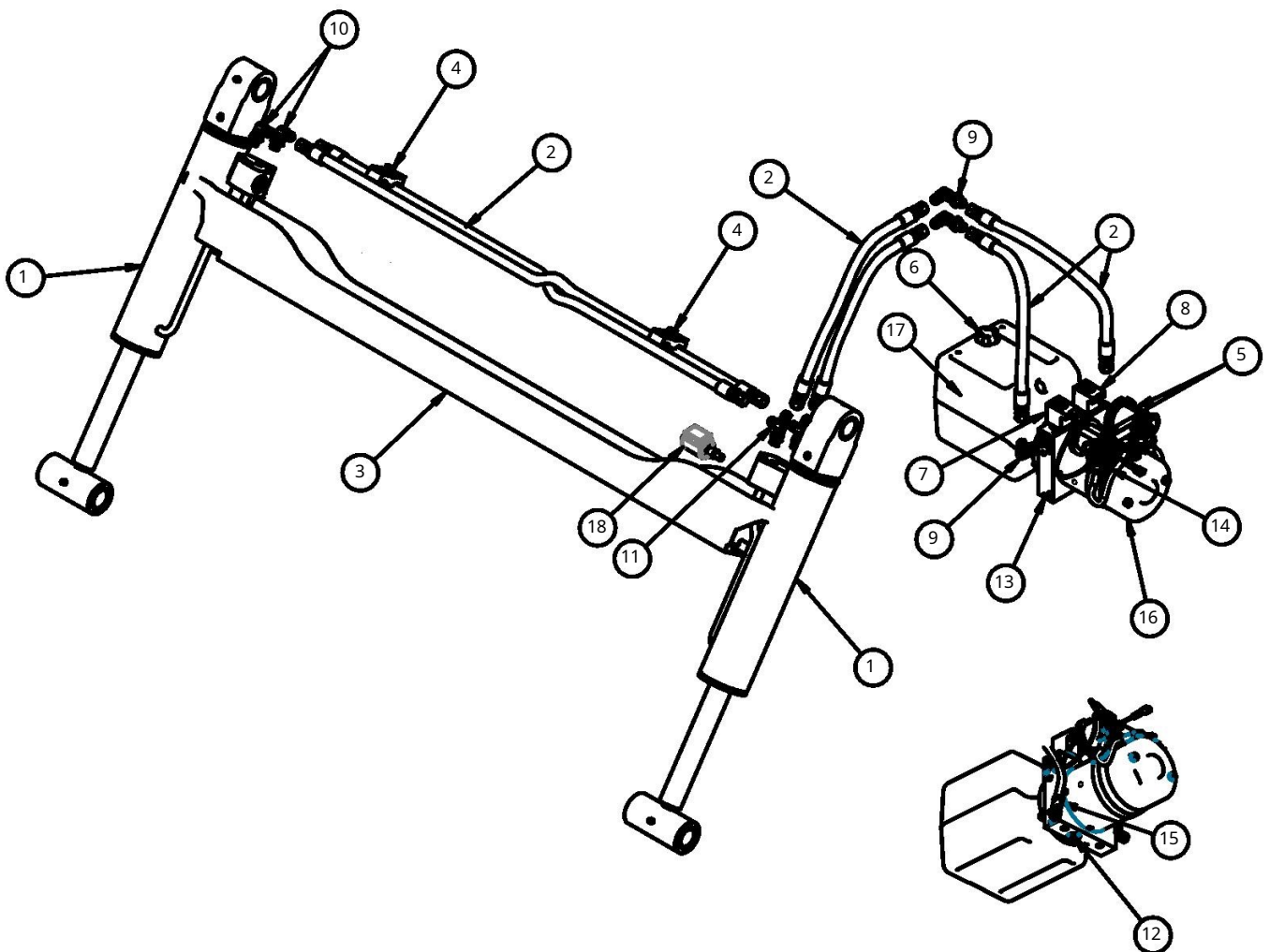


GR02779A

Liftgate Terminology

1. Hydraulic Cylinder
2. Hose Assembly
3. Hose Guard
4. Dual Hose Clamp
5. Pump Unit Starter Solenoid
6. Breather Cap
7. Lowering Valve Coil
8. Raise Valve Coil
9. Bulkhead Elbow, 90 Deg.

10. 90 Deg. Hose Fitting
11. Tee, Hose Fitting
12. Drain Plug
13. Pump
14. Thermal Switch (Inside Motor)
15. Ground Cable
16. Pump Unit Motor
17. Pump Unit Reservoir
18. Lock Valve



GR02778

Decals

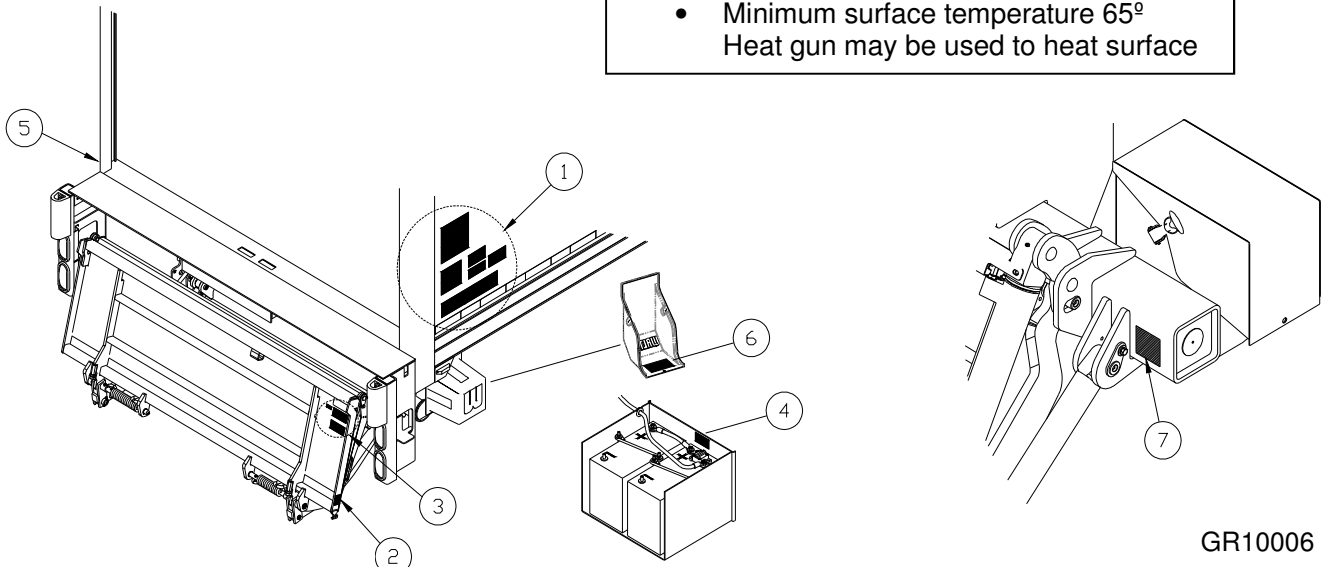


All decals must be in place and legible or all warranties are void.

ITEM	DECAL	QTY	PART NO.	LOCATION
1	Safety Instructions	1	80100850	Locate in a conspicuous place near controls.  If your liftgate is equipped with dual controls, an additional Safety Instruction decal (80100850) is to be placed in a conspicuous place near the second set of controls. Refer to the following diagram showing decal locations.
	Operation	1	80101664	
	Hazard Decal	1	80101370	
	Important Decal	1	80100828	
	Motor Thermal Switch	1	80101480	
	Stand Clear Decal	1	75089296	
2	Capacity Decal-2500lb	1	80100255	Locate on curbside of platform (Position so as to be read when platform is open)
	Capacity Decal-3000lb	1	80100257	
	Capacity Decal-4000lb	1	80100260	
	Capacity Decal-5000lb	1	80100263	
3	Use Handle Decal	1	75089295	Locate near platform handle (Positioned so as to be read when platform is being unfolded into loading position)
	Stand Clear Decal	1	75089296	
	Capacity Decal-2500lb	1	80100255	
	Capacity Decal-3000lb	1	80100257	
	Capacity Decal-4000lb	1	80100260	
	Capacity Decal-5000lb	1	80100263	
4	Circuit Breaker Decal	1	80100829	Locate next to liftgate circuit breaker. In applications where more than one circuit breaker is used, this decal must be placed in both locations
5	Stand Clear Decal	1	75089296	Locate on driver's side of vehicle body near liftgate
6	Schematics Decal	1	80101622	Locate inside of pump box cover
7	Made in the U.S.A. Decal	1	80101318	Locate curbside of tube outside of lift arm.

To maximize decal adhesion to surfaces:

- Surface must be dry and clean
- Firm pressure must be applied to decal
- Minimum surface temperature 65°
Heat gun may be used to heat surface



GR10006

Decals

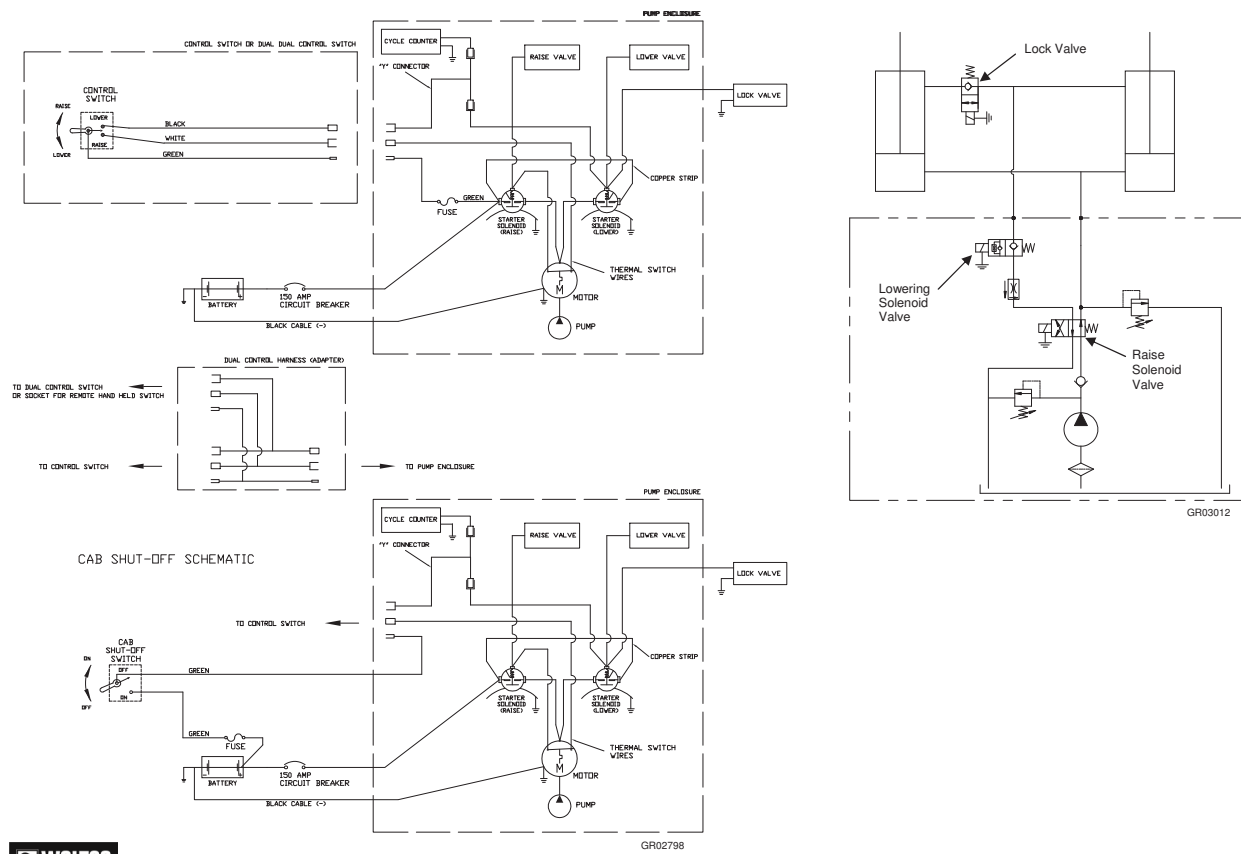
To order complete set of HLF-Series liftgate decals, order kits below:

HLF-25 = Kit part number 80002130

HLF-30 = Kit part number 80002131

HLF-40 = Kit part number 80002132

HLF-50 = Kit part number 80002133



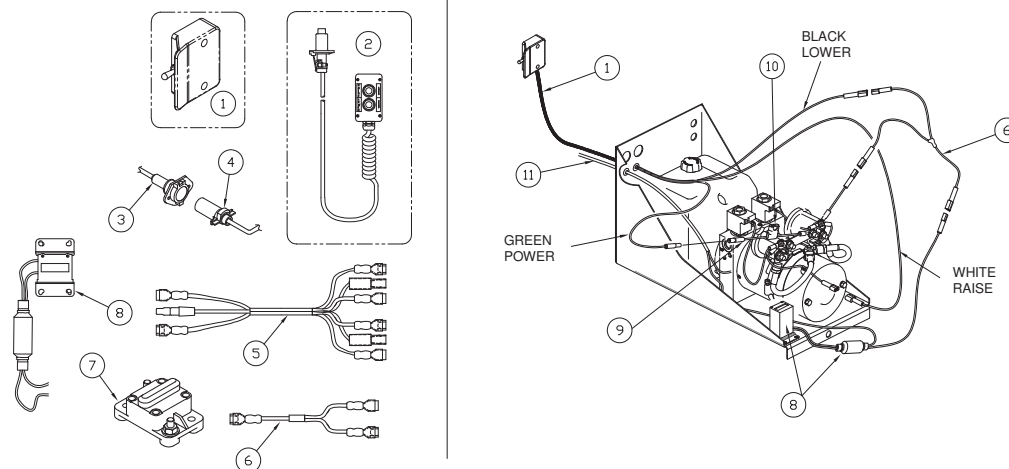
WALTCO LIFT CORP.
HLF-25, 30, 40, & 50

REVISED: 5-2016
E.O. 7921
REV. 08

ELECTRIC CONTROL OPTIONS

ITEM	PART NUMBER	QTY	DESCRIPTION
1	80001429	1	Switch Kit w/10ft Cord
2	10099325 ^A	1	Switch (Hand Held Remote)
3	75082038	1	Trailer Socket
4	75082037	1	Trailer Plug
5	10098413 ^A	1	Dual Control Harness
6	10098904	1	"Y" Connector
7	75089243	1	150 Amp Circuit Breaker, HLF 25, 30,40
8	75089254	1	200 Amp Circuit Breaker, HLF-50
9	80001312	1	Cycle Counter Kit
10	10099309	1	Fuse Holder
11	75089854	1	15 Amp Fuse
12	22781010	1	Lock Valve Harness

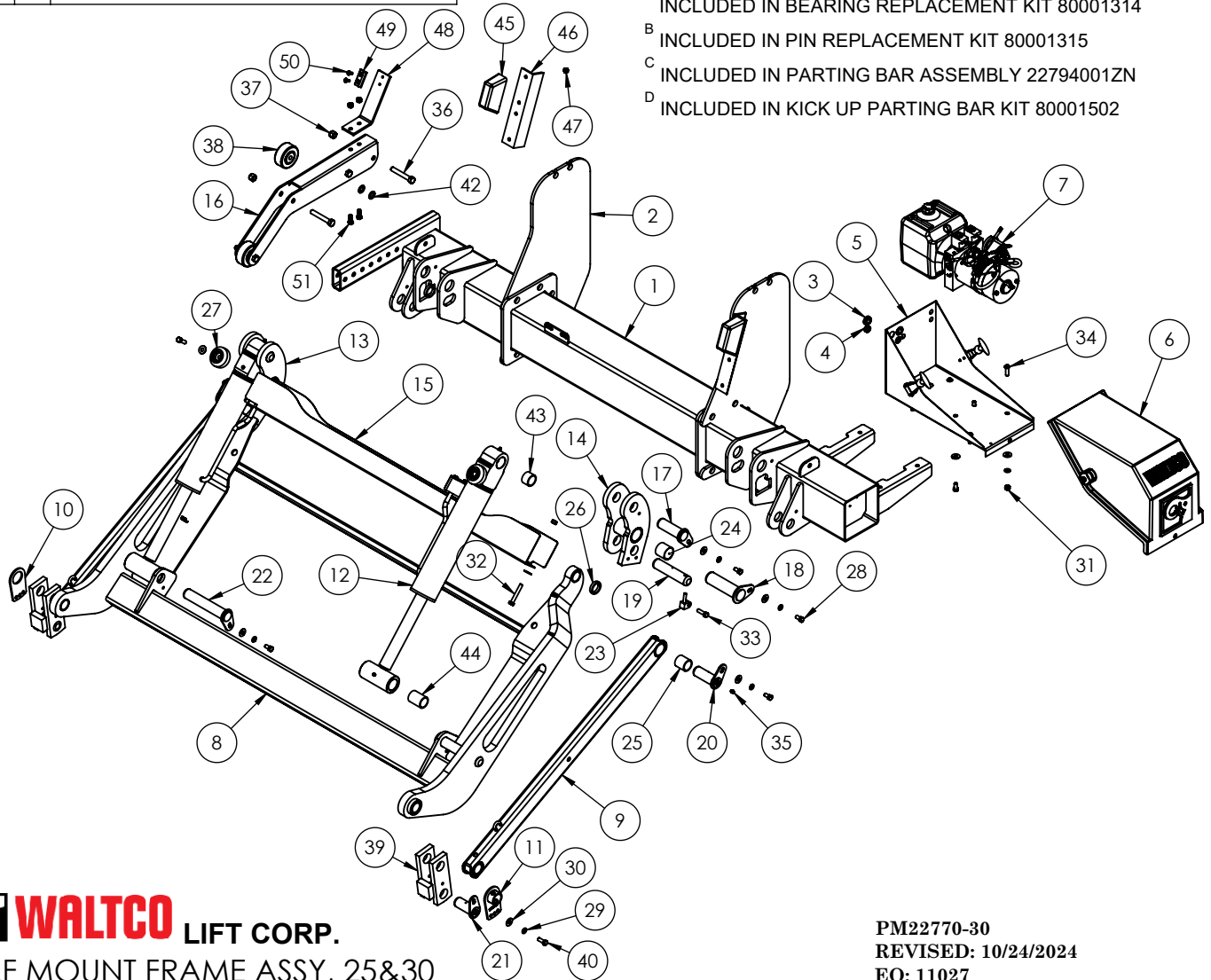
^A Included in Switch Hand Held Remote Kit 80000430.



WALTCO LIFT CORP.
HLF-25, 30, 40, & 50

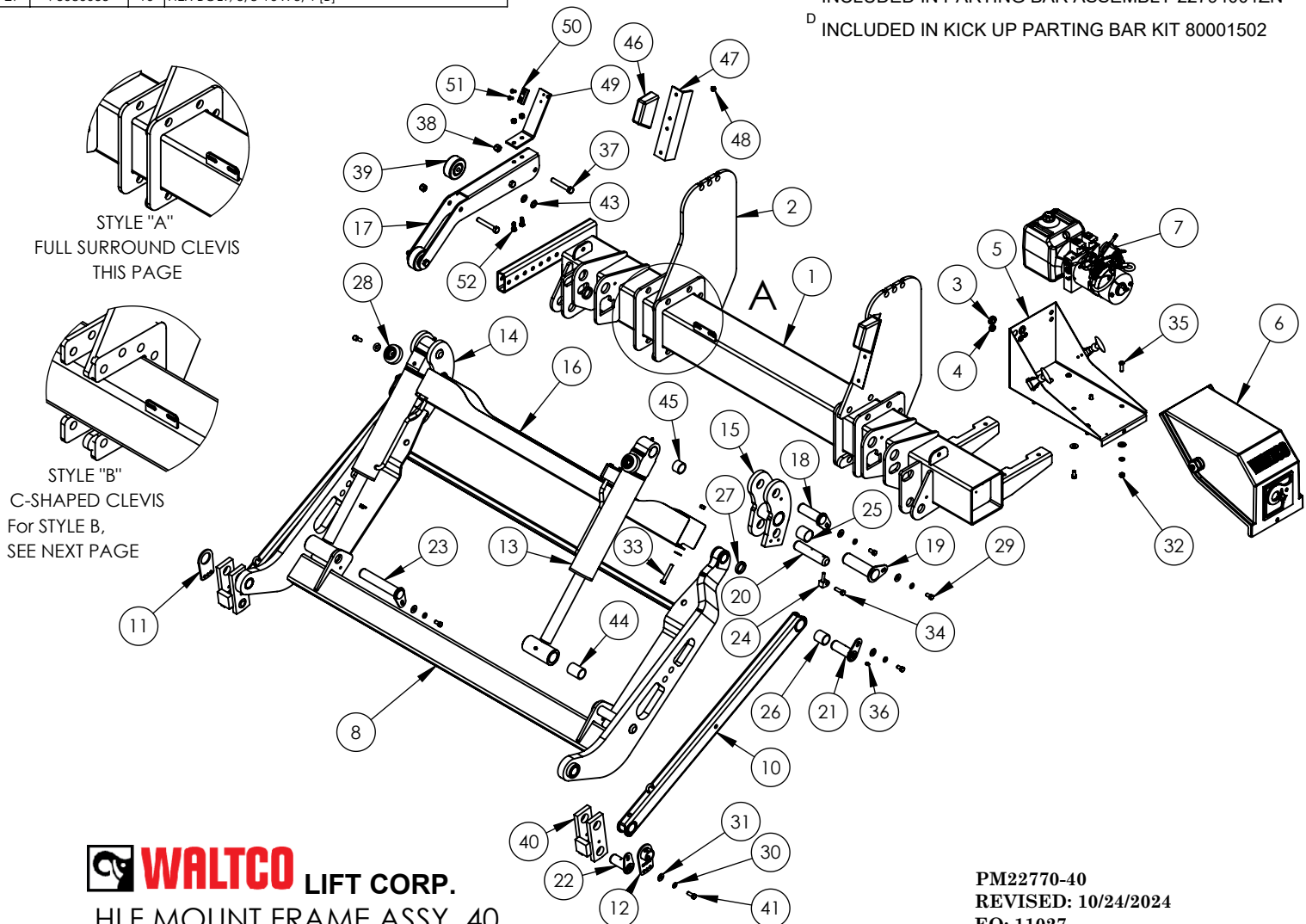
REVISED: 5-2016
E.O. 7921
REV. 08

ITEM	PART NUMBER	QTY	DESCRIPTION	ITEM	PART NUMBER	QTY	DESCRIPTION
1	22720021	1	MOUNT TUBE, GALVANIZED	28	75086055	10	HEX BOLT, 3/8-16 X 0.75, GR 5
2	22770304	2	MOUNT PLATE, 2500# & 3000# FOR GALVANIZED	29	75088081	16	LOCK WASHER, 3/8"
3	75089313	2	GROMMET, 1/2 ID	30	75088053	20	WASHER, 3/8" X 1" X 0.083" THK
4	75089322	2	GROMMET, 5/16 ID	31	75085188	8	LOCK NUT, 3/8-16
5	22795026GV	1	PUMP ENCLOSURE, GALVANIZED	32	7500010-26	2	HEX BOLT, 3/8-16 X 2-1/2
6	22793030	1	ENCLOSURE LID, PLASTIC	33	75086218	4	HEX BOLT, 3/8-16X1-1/4
7	70430610	1	HYDRAULIC PUMP, HLF-25 & -30	34	75086872	4	SOCKET BUTTON HEAD CAP SCREW, 3/8-16 X 1-1/4
8	22730023GV	1	LIFT ARM, GALVANIZED	35	75089307	6	GREASE ZERK, 5/16
8	22730014GV	1	LIFT ARM, UNDER RIDE, GALVANIZED	36	7500010-53	4	HEX BOLT, 1/2-13 X 3-1/4 [C]
8	22730024GV	1	LIFT ARM GUSSETS (REPLACES 22730023GV)	37	75085162	4	LOCK NUT, 1/2-13 [C]
8	22730025GV	1	LIFT ARM GUSSETS, UNDERRIDE (REPLACES 22730014GV)	38	75081348	2	ROLLER, PLASTIC [C]
9	22755030GV	2	PARALLEL ARM, GALVANIZED	39	22750010GV	2	STOP BLOCK, GALVANIZED
10	22750552	1	STOP BLOCK ADJUST, DS	40	7500010-6	2	HEX BOLT, 3/8-16 X 1
11	22750502	1	STOP BLOCK ADJUST, CS	41	22787002	1	GALV MOUNTING HARDWARE KIT (NOT SHOWN)
12	22780060	2	HYDRAULIC CYLINDER, HLF-25, -30, & -40	42	75088056	4	WASHER, 1/2
13	22724001ZN	1	AUTO TILT BLOCK, DS, ZINC PLATED	43	10010189	6	BEARING, 1-1/4 ID X 1 [A]
14	22724002ZN	1	AUTO TILT BLOCK, CS, ZINC PLATED	44	10010198	4	BEARING, 1-1/4 ID X 2 [A]
15	22718505	1	HOSE GUARD, ZINC PLATED	45	20396000	2	RUBBER SNUBBER
16	22793501	1	EXTENSION WELDMENT, PARTING BAR	46	26496101	2	SNUBBER BRACKET
17	1000021-08	2	PIN WELDMENT, 1.25 DIA X 3.625	47	75085003	4	NUT, 5/16-18
18	1000021-13	2	PIN WELDMENT, 1.5 DIA X 5.0	48	22794100	1	KICK UP ARM [D]
19	22712301	2	PIN ASSEMBLY, LIFT ARM PIVOT	49	34427307	1	KICK UP BEARING PAD [D]
20	1000022-05	2	PIN ASSEMBLY, 1.25 DIA X 3.188	50	75086854	2	SCREW, 1/4-20X5/8 TYPE F ROUND HEAD PHILLPS
21	1000022-03	2	PIN ASSEMBLY, 1.25 DIA X 2.75	51	75086056	2	HEX SCREW, 3/8-16 X 1 [D]
22	1000021-11	2	PIN WELDMENT, 1.25 DIA X 6.688	A	80001314	1	BEARING KIT
23	22735001	2	PIN RETAINING BLOCK	B	80001315	1	PIN KIT
24	42668119	4	BEARING, FIBERGLIDE, 1-1/2 ID X 1-1/2 [A]	C	22794001ZN	1	PARTING BAR ASSEMBLY
25	10010192	8	BEARING, 1-1/4 ID X 1-1/2 [A]	D	80001502	1	KICK-UP BAR KIT
26	22714101	2	SPACER				
27	22714201	2	PUCK				



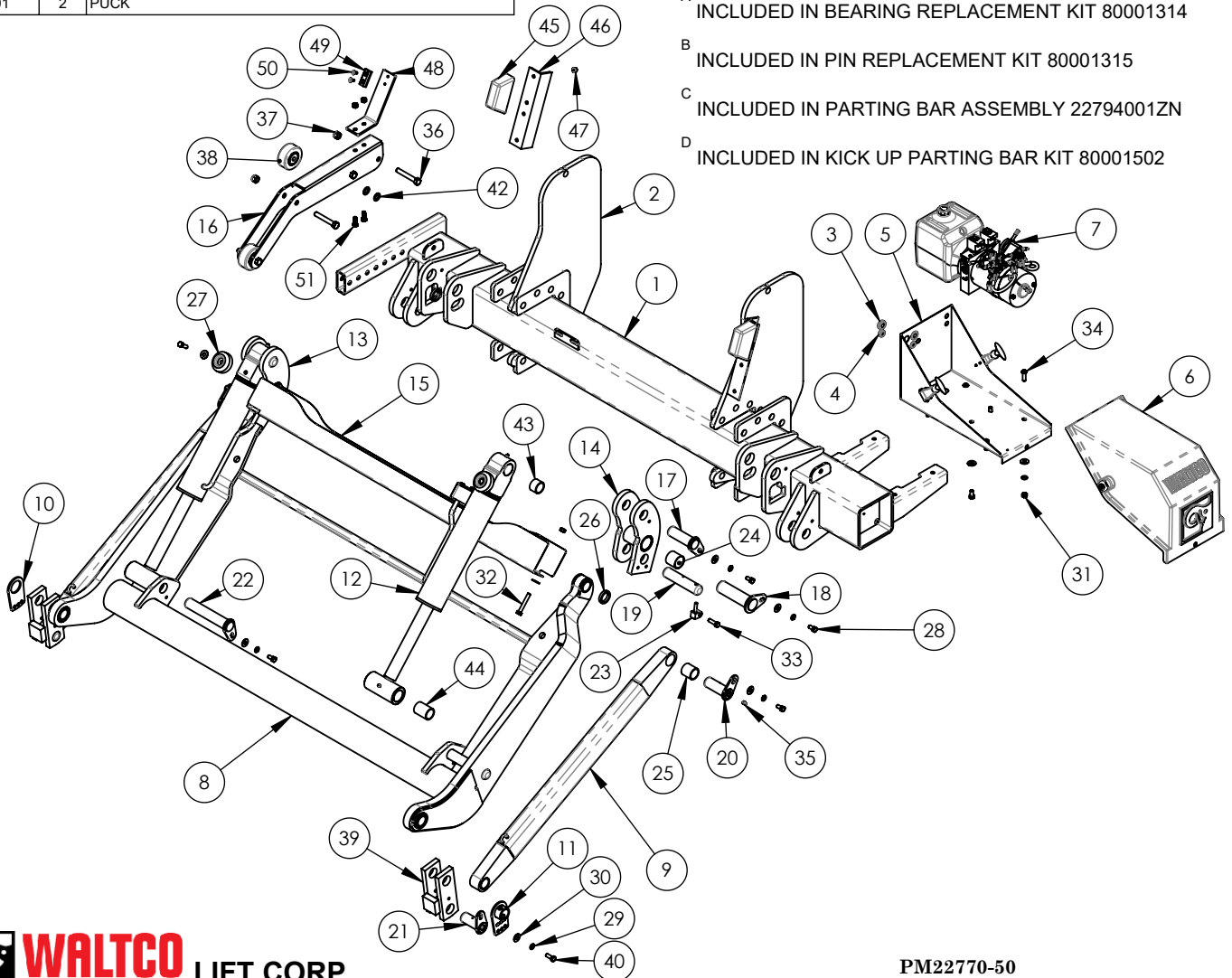
ITEM	PART NUMBER	QTY.	DESCRIPTION	ITEM	PART NUMBER	QTY.	DESCRIPTION
1	22720042GV	1	MOUNT TUBE, UNDERRIDE, GALVANIZED, STYLE "A"	30	75088081	16	LOCK WASHER, 3/8 [B]
1	22720011GV	1	MOUNT TUBE, UNDERRIDE, GALVANIZED, STYLE "B"	31	75088053	20	Washer, 3/8 [B]
2	22770310	2	MOUNT PLATE, HLF40 FOR BOLT ON	32	75085188	8	LOCK NUT, 3/8-16 [D]
2	22770305	2	MOUNT PLATE, 4000# FOR GALVANIZED, STYLE "B"	33	7500010-26	2	HEX BOLT, 3/8-16 X 2-1/2
3	75089313	2	GROMMET, 1/2" ID	34	75086218	4	HEX BOLT, 3/8-16 X 1-1/4
4	75089322	2	GROMMET, 5/16" ID	35	75086872	4	SOCKET BUTTON HEAD CAP SCREW, 3/8-16 X 1-1/4
5	22795022	1	PUMP ENCLOSURE, GALVANIZED	36	75089307	6	GREASE ZERK, 5/16
6	22793030	1	PUMP ENCLOSURE LID, PLASTIC	37	7500010-53	4	HEX BOLT, 1/2-13 X 3-1/4
7	70430620	1	HYDRAULIC PUMP, HLF-40 & 50	38	75085162	4	LOCK NUT, 1/2-13 [C]
8	22730023GV	1	LIFT ARM, GALVANIZED	39	75081348	2	ROLLER, PLASTIC [C]
8	22730024GV	1	LIFT ARM, GUSSETS, GALV, (REPLACES 22730023GV)	40	22750010GV	2	STOP BLOCK, GALVANIZED
10	22755030GV	2	PARALLEL ARM, GALVANIZED	41	7500010-6	2	HEX BOLT, 3/8-16 X 1
11	22750552	1	STOP BLOCK ADJUST, DS	42	22787002	1	GALVANIZED MOUNTING HARDWARE KIT (NOT SHOWN)
12	22750502	1	STOP BLOCK ADJUST, CS	43	75088056	4	WASHER, 1/2 [C]
13	22780060	2	HYDRAULIC CYLINDER, HLF-25, 30 & 40	44	10010189	4	BEARING 1-1/4 ID X 1 [A]
14	22724001ZN	1	AUTO TILT BLOCK, DS, ZINC PLATED	45	10010198	4	BEARING, 1-1/4 ID X 2 [A]
15	22724002ZN	1	AUTO TILT BLOCK, CS, ZINC PLATED	46	20396000	2	RUBBER SNUBBER ASSY
16	22718505	1	HOSE GUARD, ZINC PLATED	47	26496101	2	SNUBBER BRACKET
17	22793501	1	PARTING BAR, ZINC PLATED [C]	48	75085003	4	NUT, 5/16-18
18	1000021-08	2	PIN, 1-1/4 DIA X 3-5/8 [B]	49	22794100	1	KICK UP ARM [D]
19	1000021-13	2	PIN, 1-1/2 DIA X 5 [B]	50	34427307	1	KICK UP BEARING PAD [D]
20	22712301	2	PIN, 1-1/4 DIA X 5-1/4 [B]	51	75086854	2	SCREW, 1/4-20X5/8 TYPE F ROUND HEAD PHILLIPS [F]
21	1000022-05	2	PIN, 1-1/4 DIA X 3-3/16 [B]	52	75086056	2	HEX SCREW, 3/8-16 X 1 [D]
22	1000022-03	2	PIN, 1-1/4 DIA X 2-3/4 [B]	A	80001314	0	BEARING KIT
23	1000021-11	2	PIN, 1-1/4 DIA X 6-11/16 [B]	B	80001315	0	PIN KIT
24	22735001	2	PIN RETAINING BLOCK	C	22794001ZN	0	PARTING BAR ASSEMBLY
25	42668119	4	BEARING, FIBERGLIDE, 1-1/2 ID X 1-1/2 [A]	D	80001502	0	KICK-UP BAR KIT
26	10010192	8	BEARING, 1-1/4 ID X 1-1/2 [A]				
27	22714101	2	SPACER				
28	22714201	2	PUCK				
29	75086055	10	HEX BOLT, 3/8-16 X 3/4 [B]				

- A INCLUDED IN BEARING REPLACEMENT KIT 80001314
B INCLUDED IN PIN REPLACEMENT KIT 80001315
C INCLUDED IN PARTING BAR ASSEMBLY 22794001ZN
D INCLUDED IN KICK UP PARTING BAR KIT 80001502



PM22770-40
REVISED: 10/24/2024
EO: 11027
REV: c-01

ITEM	PART NUMBER	QTY.	DESCRIPTION	ITEM	PART NUMBER	QTY.	DESCRIPTION
1	22720010GV	1	MOUNT TUBE WELDMENT, GALV, HLF-50	28	75086055	10	HEX BOLT, 3/8-16 X 0.75, GR 5
2	22770305	2	MOUNT PLATE, 5000# FOR GALVANIZED	29	75088081	16	LOCK WASHER, 3/8"
3	75089313	2	GROMMET, 1/2" ID	30	75088053	20	WASHER, 3/8" X 1" X 0.083" THK
4	75089322	2	GROMMET, 5/16" ID	31	75085188	8	3/8-16 NUT, CENTERLOCK
5	22795022	1	PUMP ENCLOSURE, GALVANIZED	32	7500010-26	2	HEX BOLT, 3/8-16 X 2-1/2
6	22793030	1	PUMP ENCLOSURE LID, PLASTIC	33	75086218	4	HEX BOLT, 3/8-16 X 1-1/4
7	70430620	1	HYDRAULIC PUMP, HLF-40 & 50	34	75086872	4	SOCKET BUTTON HEAD CAP SCREW, 3/8-16 X 1-1/4
8	22730003GV	1	LIFT ARM, GALVANIZED	35	75089307	6	GREASE ZERK, 5/16
8	22730007GV	1	LIFT ARM, GUSSETS, (REPLACES 22730003GV)	36	7500010-53	4	HEX BOLT, 1/2-13 X 3-1/4
8	22730006GV	1	LIFT ARM, UNDER RIDE, GALVANIZED	37	75085162	4	LOCK NUT, 1/2-13, NYLON
8	22730008GV	1	LIFT ARM, UNDERRIDE GUSSETS(REPLACES 22730006GV)	38	75081348	2	ROLLER
9	22755010GV	2	PARALLEL ARM, GALVANIZED	39	22750010GV	2	STOP BLOCK, GALVANIZED
10	22750551	1	STOP BLOCK ADJUST, DS	40	7500010-6	2	HEX BOLT, 3/8-16 X 1
11	22750501	1	STOP BLOCK ADJUST, CS	41	22797002	1	GALVANIZED MOUNTING HARDWARE KIT (NOT SHOWN)
12	22780050	2	HYDRAULIC CYLINDER, HLF-50	42	75088056	4	WASHER, 1/2 FLAT
13	22724001ZN	1	AUTO TILT BLOCK, DS, ZINC PLATED	43	10010189	4	BEARING, 1-1/4 ID X 1 [A]
14	22724002ZN	1	AUTO TILT BLOCK, CS, ZINC PLATED	44	10010198	4	BEARING, 1-1/4 ID X 2 [A]
15	22718505	1	HOSE GUARD, ZINC PLATED	45	20396000	2	RUBBER SNUBBER
16	22793501	1	EXTENSION WELDMENT, PARTING BAR	46	26496101	2	SNUBBER BRACKET
17	1000021-08	2	PIN WELDMENT, 1.25 DIA X 3.625	47	75085003	4	NUT, 5/16-18
18	1000021-13	2	PIN WELDMENT, 1.5 DIA X 5.0	48	22794100	1	KICK UP ARM [D]
19	22712301	2	PIN ASSEMBLY, LIFT ARM PIVOT	49	34427307	1	UHMW BEARING PAD [D]
20	1000022-05	2	PIN ASSEMBLY, 1.25 DIA X 3.188	50	75086854	2	SCREW, 1/4-20X5/8 TYPE F ROUND HEAD PHILLIPS [D]
21	1000022-03	2	PIN ASSEMBLY, 1.25 DIA X 2.75	51	75086056	2	HEX SCREW, 3/8-16 X 1 [D]
22	1000021-11	2	PIN WELDMENT, 1.25 DIA X 6.688	A	80001314	0	BEARING KIT
23	22735001	2	PIN RETAINING BLOCK	B	80001315	0	PIN KIT
24	42668119	4	BEARING, FIBERGLIDE, 1-1/2 ID X 1-1/2 [A]	C	22794001ZN	0	PARTING BAR ASSEMBLY
25	10010192	8	BEARING, 1-1/4 ID X 1-1/2 [A]	D	80001502	0	KICK-UP BAR KIT
26	22714101	2	SPACER				
27	22714201	2	PUCK				

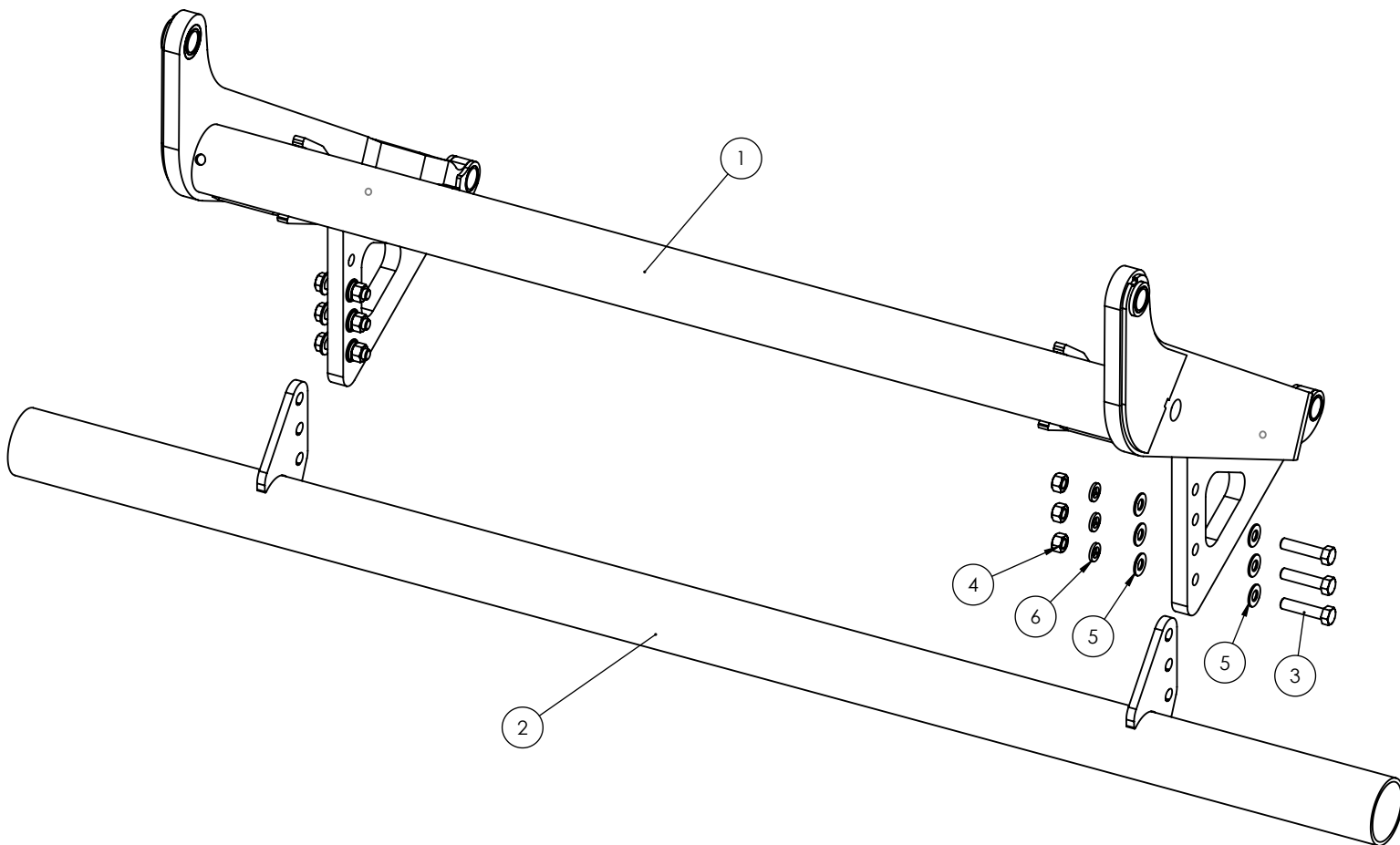


HLF MOUNT FRAME ASSY, 40 & 50
LEGACY 40, 50, & CERTIFIED UNDERRIDE

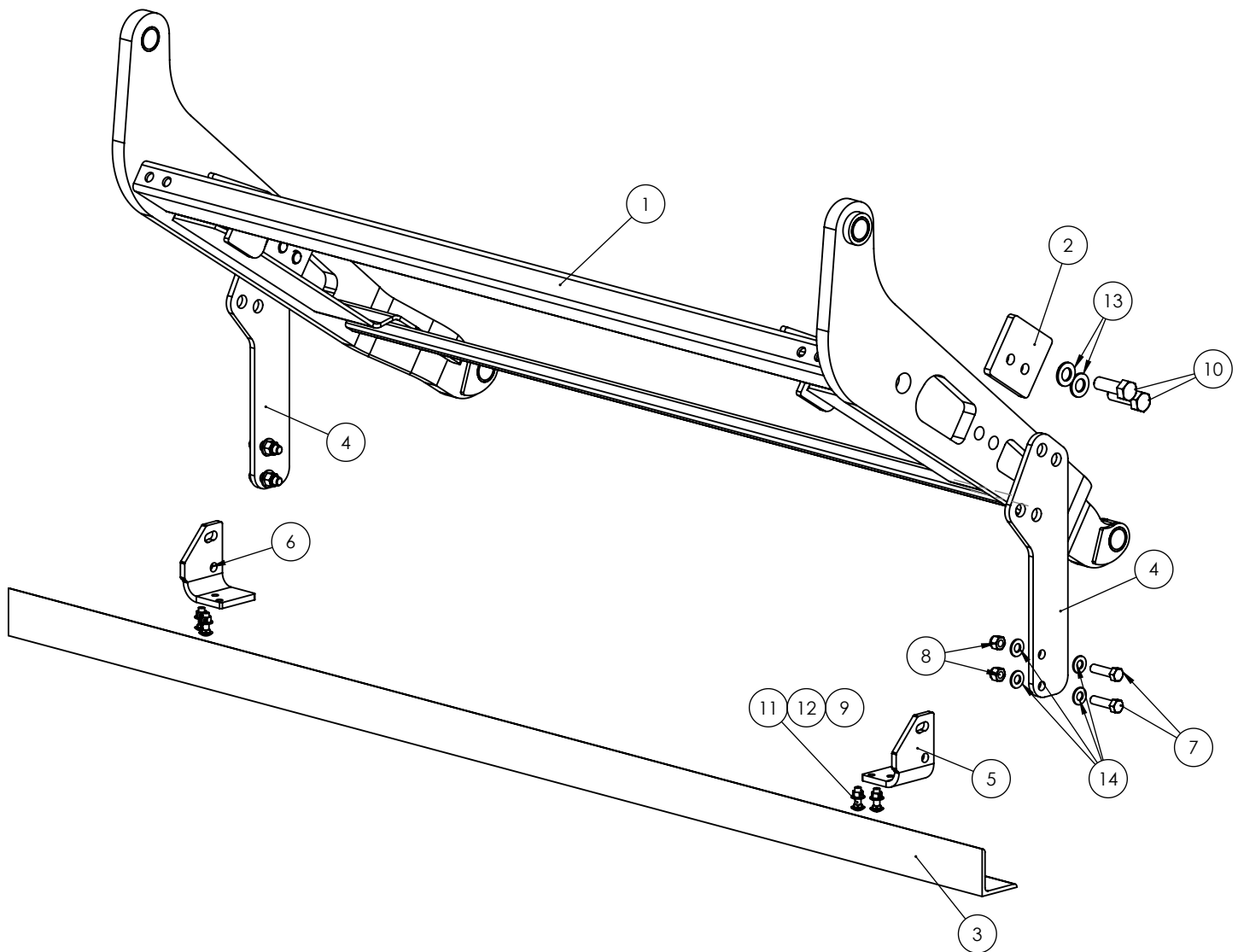
PM22770-50
REVISED: 10/24/2024
EO: 11027
REV: c-01

ITEM	PART NUMBER	QTY	DESCRIPTION
1	22730006GV	1	LIFT ARM WELD, GALV, HLF-40/50, CERTIFIED UNDER-RIDE
1	22730014GV	1	LIFT ARM WELDMENT, GALV, HLF-25/30, UNDER-RIDE
1	22730025GV	1	LIFT ARM WELDMENT, GALV, HLF-25/30, UNDER-RIDE (REPLACES 22730014GV)
1	22730008GV	1	LIFT ARM WELD, GALV, HLF-40/50, CERTIFIED UNDER-RIDE (REPLACES 22730006GV)
2	22780003GV	1	UNDER-RIDE BUMPER, GALV, 96 WIDE
2	22780004GV	1	UNDER-RIDE BUMPER, GALV, 102 WIDE
3	7500010-7	6	HEX BOLT, 5/8-11 X 2.75, GR 8
4	75085012	6	HEX NUT, 5/8-11, GR 5
5	75088064	12	FLAT WASHER, 5/8"ID X 1-5/16"OD X .095THK
6	75088085	6	LOCK WASHER, 5/8"
A	22796015GV	1	KIT, UNDER-RIDE BUMPER, GALV, 96W
A	22796016GV	1	KIT, UNDER-RIDE BUMPER, GALV, 102W

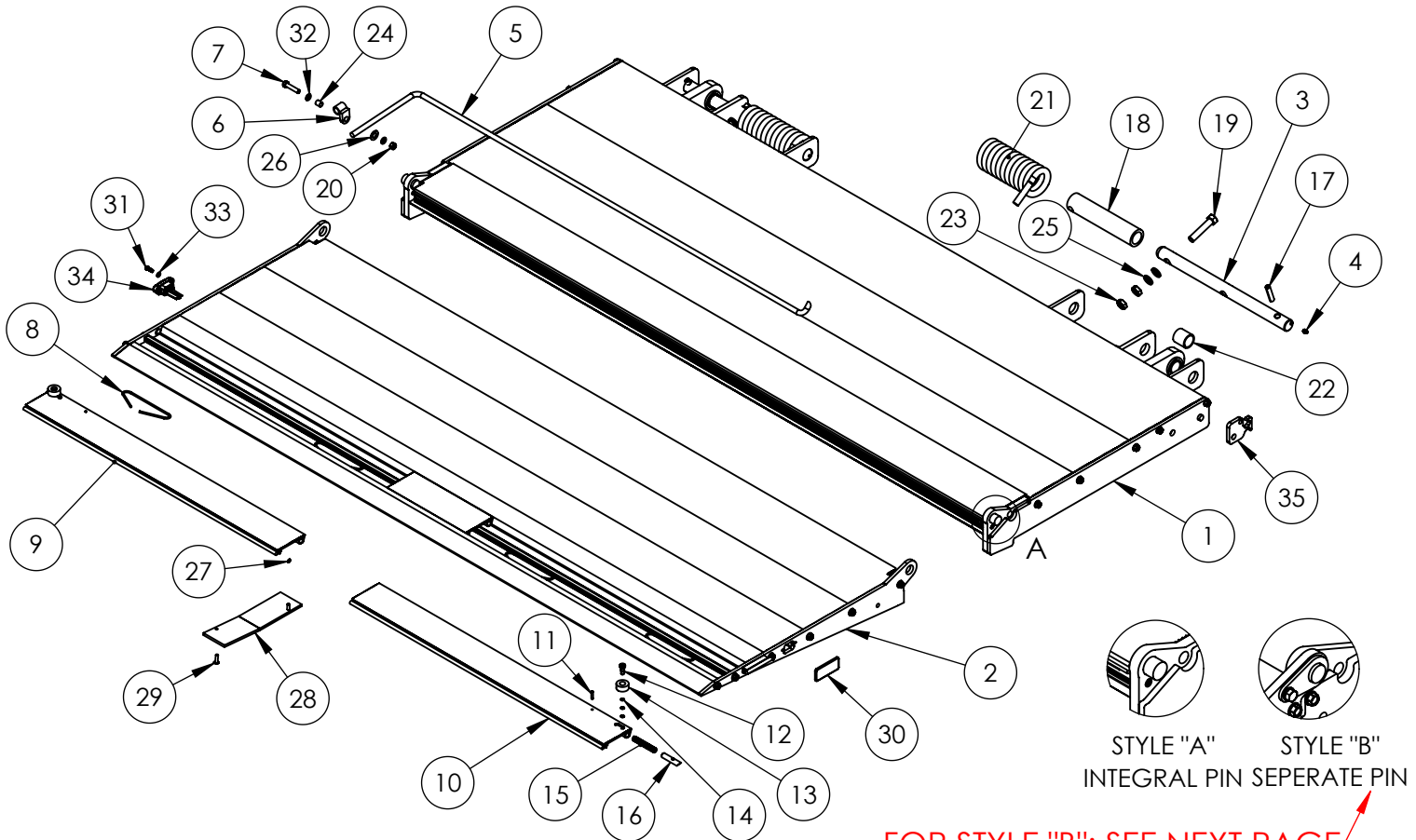
KIT A INCLUDES BUMPER AND HARDWARE (PARTS 2-6)



ITEM	PART NUMBER	QTY	DESCRIPTION
1	LIFTARMS	1	SEE MOUNT FRAME PAGE
2	22790307GV	2	BACKER PLATE, THREADED, UNDERRIDE
3	22796301GV	1	BUMPER ANGLE, NON-CERTIFIED UNDERRIDE
4	22796302GV	2	BUMPER VERTICAL PLATE, NON-CERTIFIED UNDERRIDE
5	22796303GV	1	BUMPER BRACKET, NON-CERTIFIED UNDERRIDE, CS
6	22796353GV	1	BUMPER BRACKET, NON-CERTIFIED UNDERRIDE, DS
7	7500010-63	4	HEX BOLT, 1/2-13 X 1.88, GR 8, FULL THREAD, ZINC PLATED
8	75085158	4	LOCK NUT, 1/2-13, NYLON, G8, ZINC PLATED
9	75085188	4	3/8-16 NUT, CENTERLOCK
10	75086229	4	HEX BOLT, 3/4-10X2-1/4, GR 8 PLATED
11	75087503	4	CARRIAGE BOLT, 3/8-16 X 1-1/4, ZINC
12	75088053	4	FLAT WASHER, 13/32"ID X 13/16"OD X .065 THK
13	75088066	4	FLAT WASHER, 3/4"ID X 1-1/2"OD X .134THK
14	75088067	8	FLAT WASHER, 1/2"ID X 1-1/16"OD X .095THK



ITEM	PART NUMBER	QTY	DESCRIPTION	ITEM	PART NUMBER	QTY	DESCRIPTION
1	22711025	1	MAIN DECK ASSEMBLY, GALV	21	22715002	2	TORSION SPRING
2	22713015	1	DECK EXTENSION, W/ CART STOP [B]	22	10010192	2	BEARING, 1-1/4ID X 1-1/2 [F]
2	22713016	1	DECK EXTENSION [A]	23	7500065-2	4	HEX JAM NUT, 5/8-11
3	22712001	2	PIN, PLATFORM (WITH GREASE ZERK)[E]	24	22714501	1	TUBE, SS, 1/2 OD X .402 ID [AB]
4	75089307	2	GREASE ZERK, 5/16 [E]	25	75088085	4	LOCK WASHER, 5/8
5	26417701	1	TORSION BAR [AB]	26	75088056	1	WASHER, 1/2 [AB]
6	26417301	1	TORSION BAR ANCHOR [AB]	27	42669286	2	SHIM [B]
7	7500010-55	1	HEX BOLT 3/8-16x1-3/4 [AB]	28	22713901	1	WEAR PAD [AB]
8	42668440	4	SPRING, CART STOP [B]	29	75089475	2	BLIND RIVET, 1/4 [AB]
9	26414801	1	CART STOP COMPLETE, CS [B]	30	22798110	2	REFLECTOR
9	26414851	1	CART STOP COMPLETE, DS [B]	31	75086876	2	BUTTON HEAD SOCKET SCREW 1/4-20 X 3/4
10	42669012	1	CART STOP, CS [C]	32	75088052	2	WASHER, 5/16 X 5/8 OD [AB]
10	42669011	1	CART STOP, DS [D]	33	75088079	2	LOCK WASHER, 1/4"
11	75089591	2	SPRING PIN, 3/16 X 7/8 [CD]	34	75089497	2	PLATFORM LIGHT
12	7500019-4	2	SHOULDER BOLT, 3/8 X 3/8 [CD]	35	22745101	1	CHAIN ANCHOR WELDMENT [G]
13	42669299	2	ROLL STOP [CD]	A	22710026	0	COMPLETE PLATFORM 60X84
14	42669286	6	SHIM [CD]	B	22710025	0	COMPLETE PLATFORM W/ CART STOPS.
15	75088268	2	SPRING, CART STOP [CD]	C	26414801	0	CS CART STOP KIT
16	42669014	2	LOCKING PIN, CART STOP [CD]	D	26414851	0	DS CART STOP KIT
17	75089520	2	SHCS, 1/2-13 X 3 LONG A574 [E]	E	80001315	0	PIN KIT
18	22716002	2	SPACER TUBE	F	80001314	0	BEARING KIT
19	7500010-5	2	HEX BOLT, 5/8-11 X 3	G	22745001	0	CHAIN ANCHOR KIT
20	75085188	1	LOCKNUT, 3/8-16 [AB]				



FOR STYLE "B": SEE NEXT PAGE

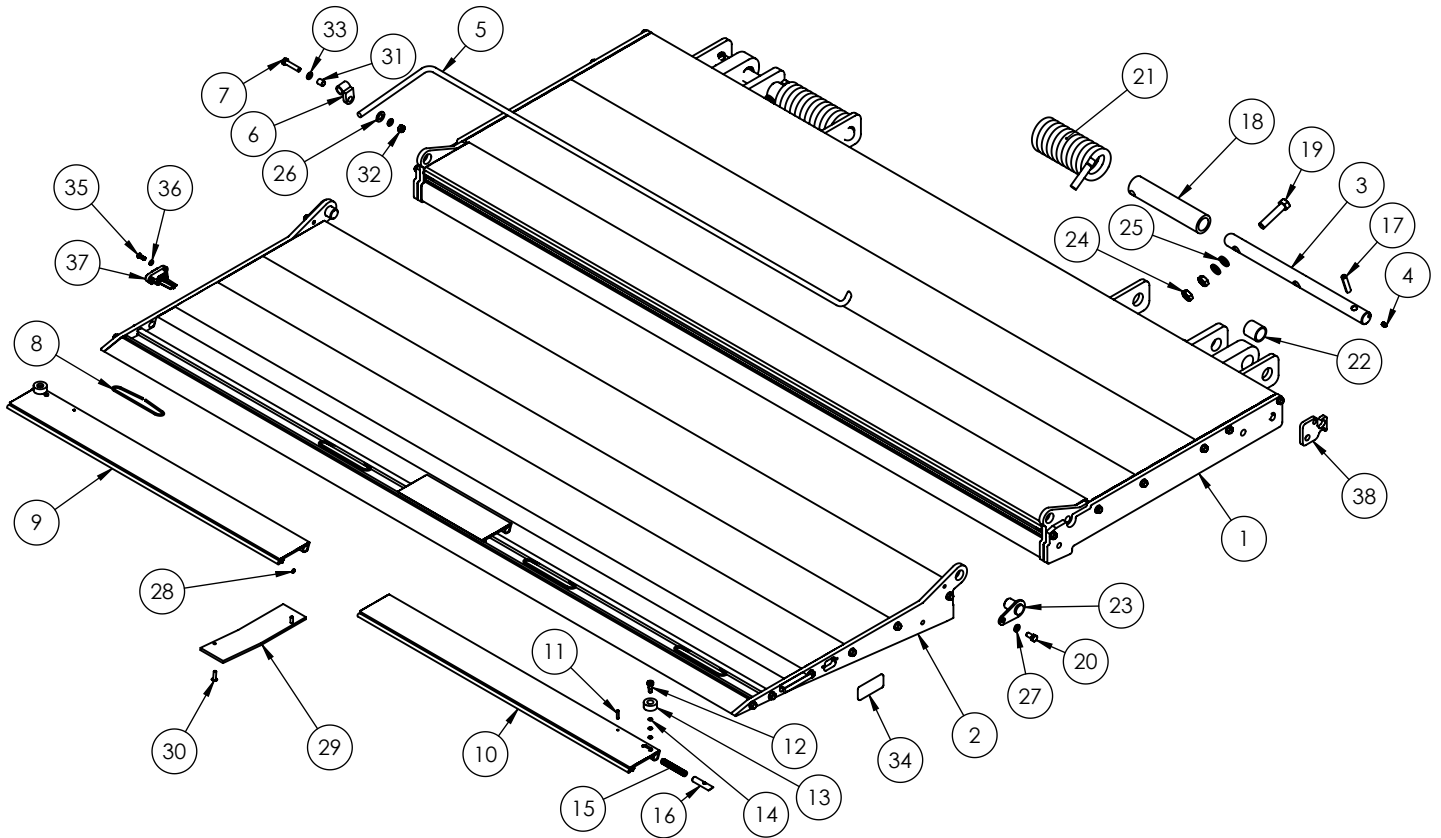
- A INCLUDED WITH COMPLETE PLATFORM 22710026 60x84 GALVANIZED
- B INCLUDED WITH COMPLETE PLATFORM 22710025 60x84 W/ CART STOPS GALVANIZED
- C INCLUDED WITH 26414801 CART STOP KIT (CURBSIDE)
- D INCLUDED WITH 26414851 CART STOP KIT (DRIVER SIDE)
- E INCLUDED WITH PIN REPLACEMENT KIT 80001315
- F INCLUDED WITH BEARING REPLACEMENT KIT 80001314
- G INCLUDED WITH CHAIN ANCHOR KIT 22745001



HLF ALUMINUM PLATFORM ASSEMBLY 25,30&40

PM22710-40
REVISED: 10/25/2024
EO: 11027
REV: c-01

ITEM	PART NUMBER	QTY	DESCRIPTION	ITEM	PART NUMBER	QTY	DESCRIPTION
1	22711001GV	1	MAIN DECK ASSEMBLY	22	10010192	2	BEARING, 1-1/4 ID X 1-1/2 [F]
2	22713001	1	DECK EXTENSION ASSEMBLY [A]	23	1000101-6	2	PIN WELDMENT [AB]
2	22713003	1	DECK EXTENSION COMPLETE [B]	24	7500065-2	4	HEX JAM NUT, 5/8-11
3	22712001	2	PIN ASSEMBLY, PLATFORM [E]	25	75088085	4	LOCK WASHER, 5/8
4	75039307	2	GREASE ZERK, 5/16 [E]	26	75088056	1	WASHER, 1/2 FLAT [AB]
5	26417701	1	TORSION BAR [AB]	27	75088081	2	LOCK WASHER, 3/8" [AB]
6	26417301	1	TORSION BAR ANCHOR ASSEMBLY [AB]	28	42669286	2	SHIM [CD]
7	7500010-55	1	HEX BOLT 3/8-16x1-3/4 [AB]	29	22713901	1	WEAR PAD [AB]
8	42668440	4	SPRING, CART STOP [A]	30	75089475	2	BLIND RIVET, 1/4 [AB]
9	26414801	1	CART STOP COMPLETE, CURBSIDE [A]	31	22714501	1	TUBE, SS, .5"OD X .402"ID X .56"LG [AB]
9	26414851	1	CART STOP COMPLETE, DRIVER SIDE [A]	32	75085188	1	3/8-16 NUT, CENTERLOCK [AB]
10	42669012	1	CART STOP, CURBSIDE [C]	33	75088052	2	WASHER, 5/16" X 5/8"OD X .065THK [AB]
10	42669011	1	CART STOP, DRIVER SIDE [D]	34	22798110	1	REFLECTOR
11	75089591	2	SPRING PIN, 3/16 X 7/8 [CD]	35	75086876	2	BUTTON HEAD SOCKET SCREW 1/4-20 X 3/4
12	7500019-4	2	SOCKET HEAD SHOULDER BOLT, 3/8 X 3/8 [CD]	36	75088079	2	LOCK WASHER, 1/4
13	42669299	2	ROLL STOP [CD]	37	75089497	1	PLATFORM LIGHT
14	42669286	6	SHIM [CD]	38	22745101	1	CHAIN ANCHOR WELDMENT
15	75088268	2	SPRING, CART STOP [CD]	A	22710001GV	1	COMPLETE PLATFORM 60 X 84 W/ CART STOPS, GALV
16	42669014	2	LOCKING PIN, CART STOP [CD]	B	22710003GV	1	COMPLETE PLATFORM 60X84 GALV
17	75089520	2	SHCS, 1/2-13 X 3 LONG A574	C	26414801	1	CS CART STOP KIT
18	22716002	2	SPACER TUBE	D	26414851	1	DS CART STOP KIT
19	7500010-5	2	HEX BOLT, 5/8-11 X 3	E	80001315	1	PIN KIT
20	7500010-51	2	HEX BOLT, 3/8-16 X 0.75, GR 8 [AB]	F	80001314	1	BEARING KIT
21	22715002	2	SPRING, PLATFORM	G	22745001	1	CHAIN ANCHOR KIT



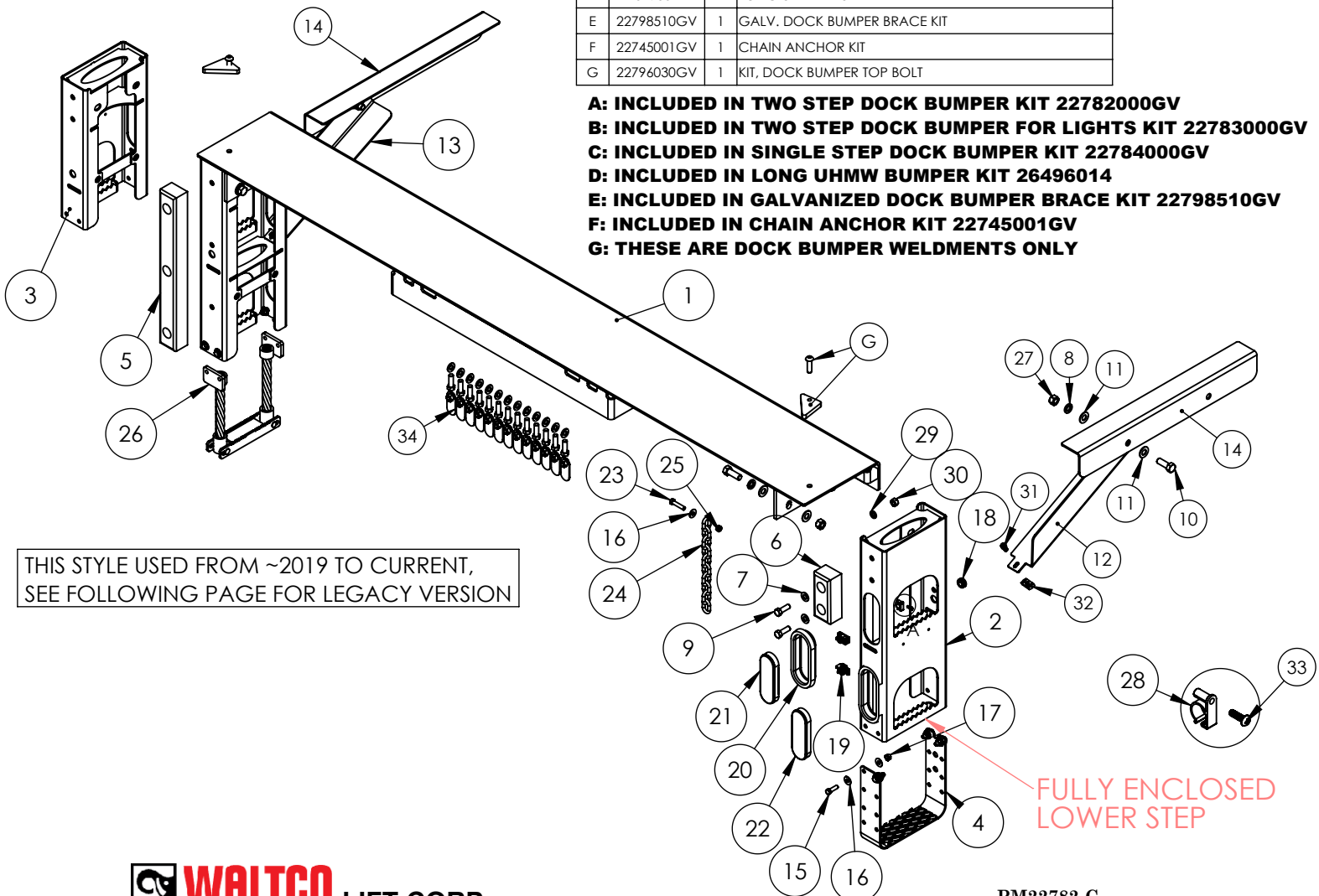
- A INCLUDED WITH COMPLETE PLATFORM 22710001GV 60x84 W/CART STOPS GALVANIZED
B INCLUDED WITH COMPLETE PLATFORM 22710003GV 60x84 GALVANIZED
C INCLUDED WITH 26414801 CART STOP KIT (CURBSIDE)
D INCLUDED WITH 26414851 CART STOP KIT (DRIVER SIDE)
E INCLUDED IN PIN REPLACEMENT KIT 80001315
F INCLUDED IN BEARING REPLACEMENT KIT 80001314
G INCLUDED IN CHAIN ANCHOR KIT 22745001



HLF ALUMINUM PLATFORM ASSEMBLY 40 & 50
LEGACY 40, & 50 - STYLE "B"

PM22710-50
REVISED: 10/25/2024
EO: 11027
REV: c-01

ITEM	PART NUMBER	QTY.	DESCRIPTION	ITEM	PART NUMBER	QTY.	DESCRIPTION
1	22760018GV	1	BED EXT 96 HLF GV W/HOLES	20	75089376	4	LIGHT GROMMET
1	22760019GV	1	BED EXTENSION, 102, GALVANIZED, W/ HOLES	21	75089474	2	BACK-UP LIGHT
2	22783001GV	1	DOCK BUMPER 2 STEP, GALVANIZED [ABG]	22	75089463	2	TAILLIGHT ST & T
2	22782101GV	1	DOCK BUMPER 2 STEP, GALVANIZED (NOT SHOWN) [ABG]	23	7500010-12	1	HEX BOLT, 3/8-16 X 1-3/4 [F]
3	22784151GV	1	DOCK BUMPER ASSY 2 STEP UHMW DS GV [CG]	24	22598100	1	TRANSIT CHAIN [F]
3	22784101GV	1	DOCK BUMPER 1 STEP, GALVANIZED (NOT SHOWN) [CG]	25	75085188	1	3/8-16 NUT [F]
4	26498501GV	2	STIRRUP STEP, GALVANIZED	26	26498550	2	WIRE ROPE STEP
5	26498703	2	BUMPER, LONG [AD]	27	75085012	6	HEX NUT, 5/8-11 [E]
6	22782207	2	BUMPER, SHORT [BC]	28	75082899	4	WIRE CLAMP, PUSH ON
7	75088067	6	WASHER, 1/2 [ABCD]	29	75088083	6	LOCK WASHER, 1/2 [ABCD]
8	75088085	6	LOCK WASHER, 5/8 [E]	30	75085008	6	HEX NUT, 1/2-13 [ABCD]
9	75086108	6	HEX BOLT, 1/2-13 X 1-1/2 [ABCD]	31	75086302	2	HEX BOLT, 3/8-16 X 3/4, GR8, NYLON PLUG [E]
10	75086154	6	HEX BOLT, 5/8-11 X 1-3/4 [E]	32	75086303	2	CHANNEL NUT, 3/8-16, ZINC PLATED [E]
11	75088064	12	WASHER, 5/8 [E]	33	75086707	2	ROUND HEAD SCREW, 10-32X5/8 PLATED
12	22798552GV	1	ANGLE SUPPORT, CS, GALVANIZED [E]	KITS:			
13	22798502GV	1	ANGLE SUPPORT, DS, GALVANIZED [E]	ITEM	PART NUMBER	QTY.	DESCRIPTION
14	26498301	2	ANGLE, BRACE SUPPORT [E]	34	22762001	1	KIT, BOLT ON BED EXT HARDWARE
15	75086218	8	HEX BOLT, 3/8-16X1-1/4	35	80001600	1	KIT, PREP FOR LIGHTS
16	75088053	17	Washer, 3/8 [F]	36	80001601	1	KIT, COMBO LIGHT
17	75085005	8	NUT, 3/8-16	37	80001602	1	KIT, DUAL RED LIGHTS
18	75089334	2	GROMMET, 1/2 ID	38	80001603	1	KIT, RED AND WHITE LIGHTS
19	22797200	2	TWO LIGHT HARNESS	A	22782000GV	1	2 STEP DOCK BUMPER KIT
				B	22783000GV	1	2 STEP DOCK BUMPER W/ LIGHTS KIT
				C	22784000GV	1	SINGLE STEP DOCK BUMPER KIT
				D	26496014	1	LONG UHMW BUMPER KIT
				E	22798510GV	1	GALV. DOCK BUMPER BRACE KIT
				F	22745001GV	1	CHAIN ANCHOR KIT
				G	22796030GV	1	KIT, DOCK BUMPER TOP BOLT



WALTCO LIFT CORP.

HLF BED EXT, DOCK BUMPERS & LIGHT KITS
REVERSIBLE-STYLE, ~2019 TO CURRENT

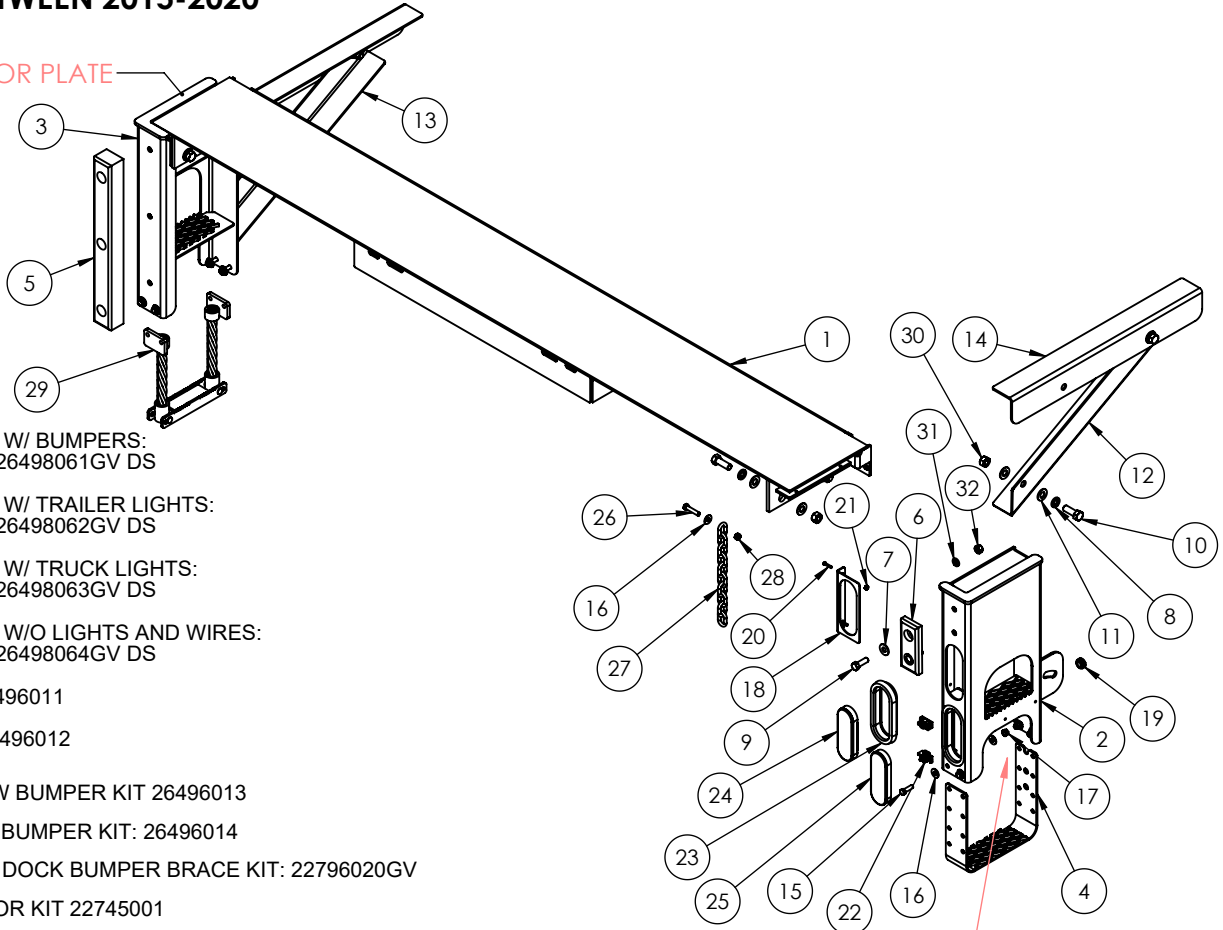
PM22782-C
REVISED: 10/24/2024
EO: 11027
REV: C-01

ITEM	PART NUMBER	QTY	DESCRIPTION	ITEM	PART NUMBER	QTY	DESCRIPTION
1	22760001GV	1	BED EXTENSION, 96, GALVANIZED	20	75086732	8	SCREW, RD HD, #10-32 X 1
1	22760002GV	1	BED EXTENSION, 102, GALVANIZED	21	75085000	8	NUT, #10-32, K-LOCK (SERRATED)
1	22760003	1	BED EXTENSION, HEAVY DUTY, 96	22	22797200	2	TWO LIGHT HARNESS
1	22760004	1	BED EXTENSION, HEAVY DUTY, 102	23	75089376	4	LIGHT GROMMET
1	22760005GV	1	BED EXTENSION, 96, WALK RAMP, GALVANIZED	24	75089474	2	BACK UP LIGHT
1	22760006GV	1	BED EXTENSION, 102, WALK RAMP, GALVANIZED	25	75089463	4	TAILLIGHT ST & T
1	22760012	1	BED EXTENSION, 102, SWING DOOR	26	7500010-12	1	HEX BOLT, 3/8-16 X 1-3/4 [E]
1	22760013	1	BED EXTENSION, 96, SWING DOOR	27	22598100	1	TRANSIT CHAIN [E]
2	26497011GV	2	DOCK BUMPER WELD, 2-STEP, LIGHTS, CS [F]	28	75085188	1	3/8-16 NUT [E]
2	26497061GV	2	DOCK BUMPER FOR LIGHTS, DS, GALVANIZED [F]	29	26498550	2	WIRE ROPE STEP
3	26497010GV	2	DOCK BUMPER, CS, GALVANIZED [F]	30	75085012	8	HEX NUT, 5/8-11 [D]
3	26497060GV	2	DOCK BUMPER, DS, GALVANIZED [F]	31	75088083	6	LOCK WASHER, 1/2 [AB]
4	26498501GV	2	STIRRUP STEP, GALVANIZED	32	75085008	6	HEX NUT, 1/2-13 [AB]
5	26498703	2	BUMPER, LONG [B]	33	22762001	1	BOLT ON BED EXTENSION HARDWARE KIT (NOT SHOWN)
5	26297604	2	RUBBER BUMPER, 24 (NOT SHOWN)	34	26498550	1	FLEXIBLE STEP ASSEMBLY, ZINC WIRE ROPE
6	26498702	2	BUMPER, SHORT [A]	35	26498011GV	0	CS DOCK BUMPER W/ BUMPER
6	26297603	2	RUBBER BUMPER, 6 (NOT SHOWN)	36	26498064GV	0	DS DOCK BUMPER W/ BUMPER
7	75088067	6	WASHER, 1/2 [AB]	37	26398012GV	0	CS DOCK BUMPER W/ TRAILER LIGHTS
8	75088085	8	LOCK WASHER, 5/8 [D]	38	26498062GV	0	DS DOCK BUMPER W/ TRAILER LIGHTS
9	75086108	6	HEX BOLT, 1/2-13 X 1-1/2 [AB]	39	26498013GV	0	CS DOCK BUMPER W/ TRUCK LIGHTS
10	75086154	8	HEX BOLT, 5/8-11 X 1-3/4 [D]	40	26498063GV	0	DS DOCK BUMPER W/ TRUCK LIGHTS
11	75088064	16	WASHER, 5/8 [D]	41	26498014GV	0	CS DOCK BUMPER W/O LIGHTS OR WIRES
12	26498102GV	1	ANGLE SUPPORT, CS, GALVANIZED [D]	42	26498064GV	0	DS DOCK BUMPER W/O LIGHTS OR WIRES
13	26498152GV	1	ANGLE SUPPORT, DS, GALVANIZED [D]	43	26496011	0	6" BUMPER KIT
14	26498301	2	ANGLE, BRACE SUPPORT [D]	44	26496012	0	24" BUMPER KIT
15	75086218	8	HEX BOLT, 3/8-16X1-1/4	A	26496013	0	SHORT BUMPER KIT
16	75088053	17	Washer, 3/8 [E]	B	26496014	0	LONG BUMPER KIT
17	75085005	8	NUT, 3/8-16	D	22796020GV	0	BUMPER BRACE KIT GALV.
18	26498201GV	4	LIGHT BRACKET, GALVANIZED	E	22745001	0	CHAIN ANCHOR KIT
19	75089334	2	GROMMET, 1/2 ID				

FOR LIGHT KITS, SEE PREVIOUS PAGE

THIS STYLE USED BETWEEN 2015-2020

YELLOW DIAMOND FLOOR PLATE



COMPLETE DOCK BUMPERS W/ BUMPERS:
26498011GV CS AND 26498061GV DS

COMPLETE DOCK BUMPERS W/ TRAILER LIGHTS:
26498012GV CS AND 26498062GV DS

COMPLETE DOCK BUMPERS W/ TRUCK LIGHTS:
26498013GV CS AND 26498063GV DS

COMPLETE DOCK BUMPERS W/O LIGHTS AND WIRES:
26498014GV CS AND 26498064GV DS

6" RUBBER BUMPER KIT: 26496011

24" RUBBER BUMPER KIT: 26496012

A INCLUDED IN SHORT UHMW BUMPER KIT 26496013

B INCLUDED IN LONG UHMW BUMPER KIT: 26496014

D INCLUDED IN GALVANIZED DOCK BUMPER BRACE KIT: 22796020GV

E INCLUDED IN CHAIN ANCHOR KIT 22745001

F THESE ARE DOCK BUMPER WELDMENTS ONLY



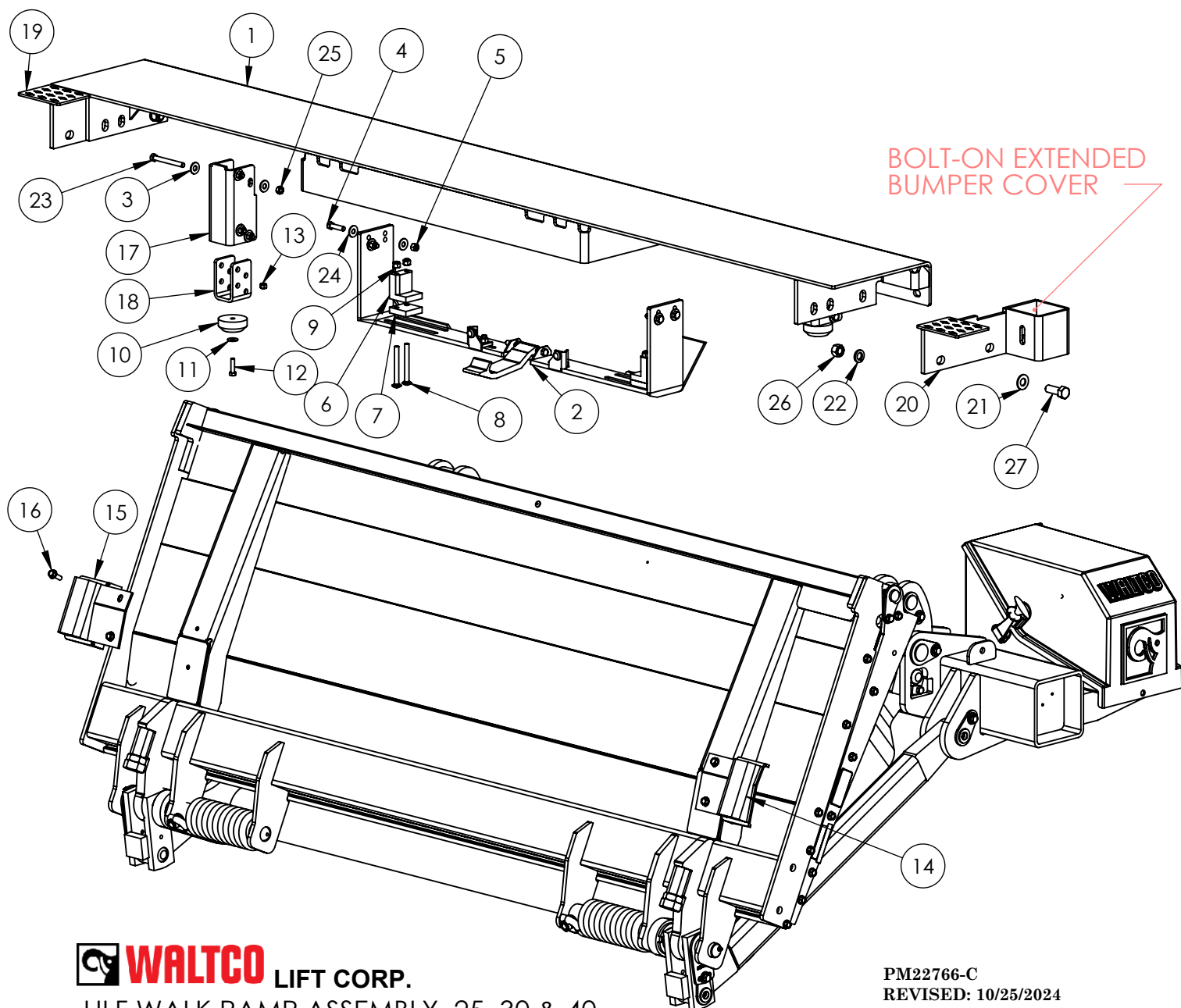
WALTCO LIFT CORP.

HLF BED EXT, DOCK BUMPERS & LIGHT KITS
"L"-FIT-STYLE, ~2015-2019

PM22782-L
REVISED: 10/24/2024
EO: 11027
REV: C-01

ITEM	PART NUMBER	QTY.	DESCRIPTION	ITEM	PART NUMBER	QTY.	DESCRIPTION
1	See Bed extensions page	1	BED EXTENSION	15	22716853GV	1	WALK RAMP STOP ASSY DS, GALV [A]
2	22765001GV	1	WALK RAMP ASSEMBLY, GALV	16	7500017-3	4	THREAD ROLLING HEX SCREW 3/8-16X1 PLATED [A]
3	75088053	16	WASHER, 3/8" X 7/8"OD X .083THK [A]	17	26460311GV	2	WALK RAMP, BOLT-ON, UPSTOP SPACER, GALV [A]
4	75086058	4	HEX BOLT, 3/8-16 X 1.5, GR 5 [A]	18	26460312GV	2	WALK RAMP UPSTOP, BOLT-ON, GALV [A]
5	75085185	4	LOCK NUT, 3/8-16, NYLON, SS [A]	19	26460316GV	1	WALK RAMP, BUMPER ADAPTER, DS, GALV [A]
6	22765201	2	WALK RAMP GUIDE [AB]	20	26460317GV	1	WALK RAMP, BUMPER ADAPTER, CS, GALV [A]
7	22765250	2	SPACER, WALK RAMP GUIDE, UHMW [A]	21	75088064	4	FLAT WASHER, 5/8"ID X 1-5/16"OD X .095THK [A]
8	75087505	4	CARRIAGE BOLT, 3/8-16 X 3-1/2 [AB]	22	75088085	2	LOCK WASHER, 5/8" [A]
9	75085185	4	LOCK NUT, 3/8-16 [AB]	23	75086067	8	HEX BOLT, 3/8-16X3-1/2, GR8, PLATED [A]
10	22714201	2	PUCK, UHMW [A]	24	75088053	8	Washer, 3/8" [A]
11	75088052	2	FLAT WASHER, 5/16" X 7/8"OD X .083THK [A]	25	75085096	8	HEX NUT, 3/8-16, GR 2 [A]
12	75086217	2	HEX BOLT, 5/16-18 X 1.25, GR 8 [A]	26	75085012	2	HEX NUT 5/8-11 [A]
13	75085177	2	5/16-18 LOCK NUT [A]	27	75086154	2	HBOLT 0.6250-11x1.75x1.5-CG5 [A]
14	22716803GV	1	WALK RAMP STOP ASSY CS, GALV [A]	A	22766007GV	0	WALK RAMP KIT
				B	22765001GV	0	WALK RAMP CRADLE ASSY

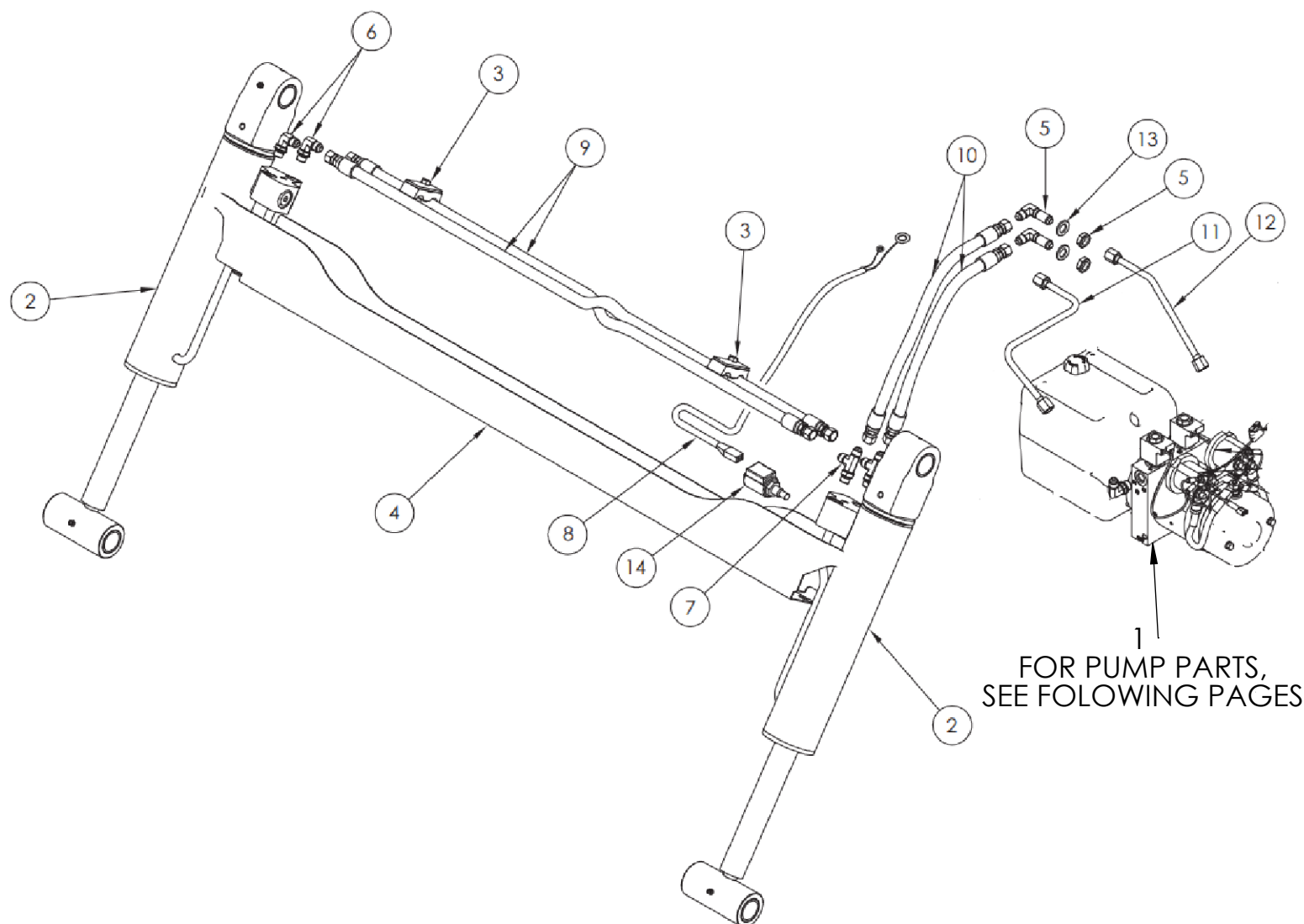
NOTE:
Only for use with reversible-style dock bumpers
NOT for use on HLF-50 models



WALTCO LIFT CORP.
HLF WALK RAMP ASSEMBLY, 25, 30 & 40

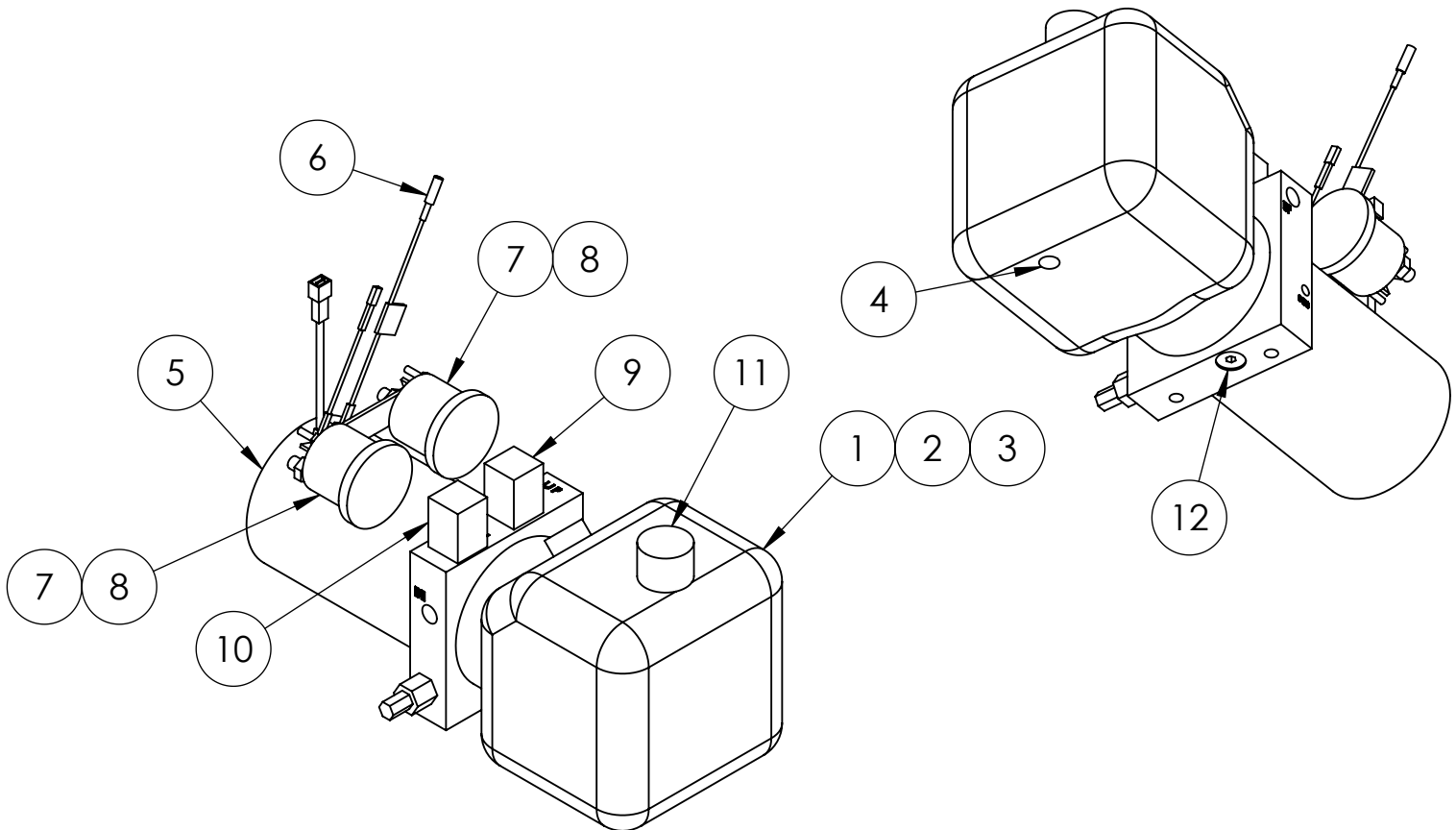
PM22766-C
REVISED: 10/25/2024
EO: 11027
REV: c-01

ITEM	PART NUMBER	QTY	DESCRIPTION
1	70430610	1	12 VOLT HLF25&30 PD 2400PSI
1	70430620	1	12 VOLT HLF40&50 PD 3200PSI
2	22780050	1	CYLINDER HLF25,30&40
2	22780060	2	CYLINDER HLF50
3	75089251	2	DUAL HOSE CLAMP, 3/4" [A]
3	75089252	2	COVER PLATE, HOSE CLAMP [A]
3	75089253	2	HBOLT 0.3125-18x1.75x0.875-CG2 [A]
4	22718005	1	HOSE GUARD, ZINC PLATED [A]
5	75082894	2	BULKHEAD, ELBOW, 90, #6 JIC
6	75082869	2	ELBOW, 90, #6 JIC M X #6 SAE-ORB M
7	75083132	2	TEE, #6 JIC M X #6 SAE-ORB M
8	22781010	1	HARNESS, LOCK VALVE WIRING
9	7500077-16	2	CROSSOVER HOSE,
10	7500077-15	2	PUMP HOSE
11	22796201	1	HYDRAULIC HARDLINE ASSEMBLY
12	22796101	1	HYDRAULIC HARDLINE ASSEMBLY
13	7500111-1	2	BUSHING, 9/16" ID x 1" OD x 14 GA
14	22781503	1	LOCK VALVE, HLF
A	22718505	1	HOSE GUARD ASSEMBLY, ZINC PLATED



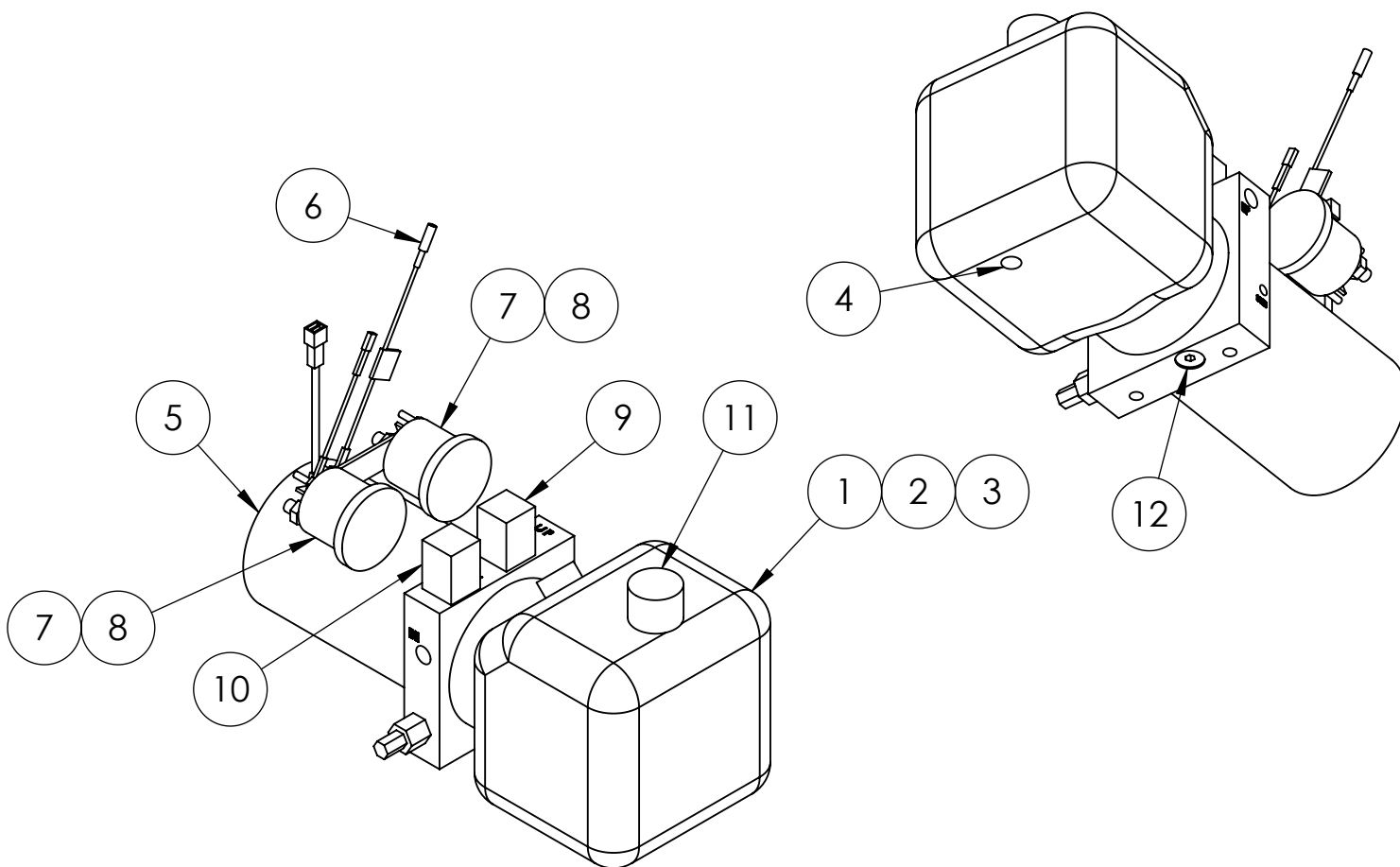
70430610: BUCHER REV AM

ITEM	PART NUMBER	QTY	DESCRIPTION
1	70401513	1	TANK
2	70400002	1	TANK CLAMP
3	70091717	1	TANK SEAL
4	70401511	1	TANK DRAIN PLUG
5	7043002-1	1	MOTOR
6	10099313	1	INLINE FUSE ASSEMBLY
6A	75089854	1	15 AMP ATO FUSE
7	70092403	2	MOTOR SOLENOID
8	75090052	1	MOTOR SOLENOID CLAMP
9	70400014	1	KIT, UP VALVE AND COIL
9A	70401212	1	UP VALVE
9B	91169971	1	UP VALVE COIL 10 V
10	70092503	1	KIT, DOWN VALVE AND COIL
10A	70092520	1	DOWN VALVE
10B	91169971	1	DOWN VALVE COIL 10V
11	70091734	1	BREATHER
12	70091291	1	PLUG,PIPE,FLUSH 3/8 NPT



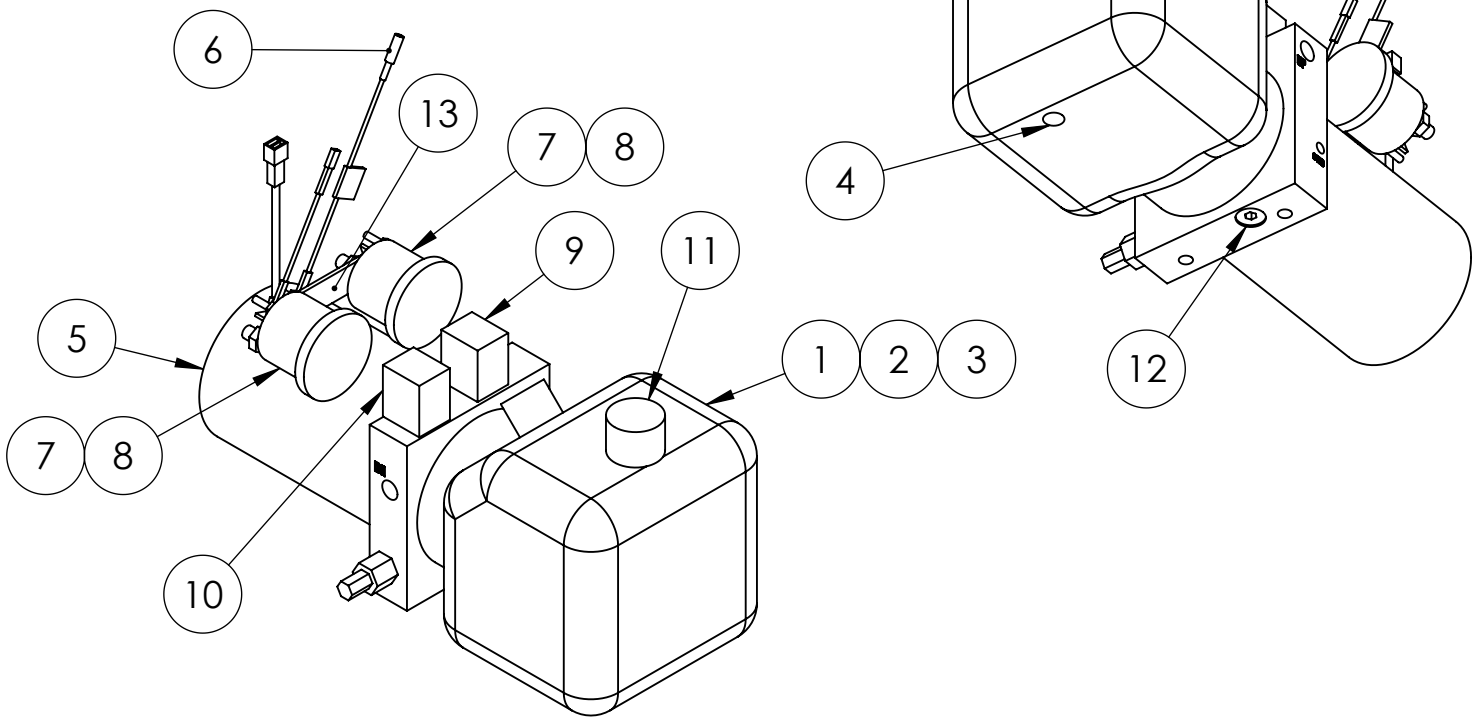
ITEM	PART NUMBER	QTY	DESCRIPTION
1	70430610-K04	1	TANK
2	70430610-K03	1	TANK CLAMP
3	70430610-K02	1	TANK O-RING
4	70401495	1	MOTOR
5	70430610-K05	1	MOTOR COUPLING
6	75089843	2	MOTOR SOLENOID
7	10099313	1	INLINE FUSE ASSEMBLY
7A	75089854	1	15 AMP ATO FUSE
8	N/A	1	KIT, UP VALVE & 2 WIRE COIL
8A	70407497	1	UP VALVE, 4W2SP
8B		1	1 WIRE COIL
9	N/A	1	KIT, DOWN VALVE & 2 WIRE COIL
9A	70401497	1	DOWN VALVE, 2W2P POPPET
9B		1	1 WIRE COIL
10	70401494	1	BREATHER
11	70091257	1	3/4 NPT PLASTIC PLUG
12	70092365	1	RELIEF VALVE 2400PSI
13	70430610-K06	1	DRAIN PLUG

70430610: KTI REV X4



70430620: BUCHER REV AS

ITEM	PART NUMBER	QTY	DESCRIPTION
1	70401513	1	TANK
2	70400002	1	TANK CLAMP
3	70091717	1	TANK SEAL
4	70401511	1	TANK DRAIN PLUG
5	7043002-1	1	MOTOR
6	10099313	1	INLINE FUSE ASSEMBLY
6A	75089854	1	15 AMP ATO FUSE
7	70092403	2	MOTOR SOLENOID
8	75090052	1	MOTOR SOLENOID CLAMP
9	70400014	1	KIT, UP VALVE AND COIL
9A	70401212	1	UP VALVE
9B	91169971	1	UP VALVE COIL 10 V
10	70092503	1	KIT, DOWN VALVE AND COIL
10A	70092520	1	DOWN VALVE
10B	91169971	1	DOWN VALVE COIL 10V
11	70091734	1	BREATHER
12	70091291	1	PLUG,PIPE,FLUSH 3/8 NPT
N/A	70091778	2	SOLENOID CABLE, 6" LONG
N/A	75089473	1	DUAL CABLE ASSEMBLY
13	70091779	1	CONNECTING STRAP



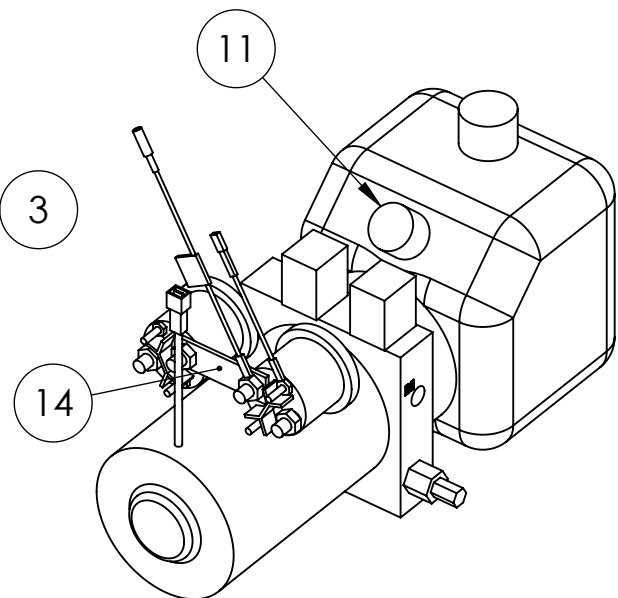
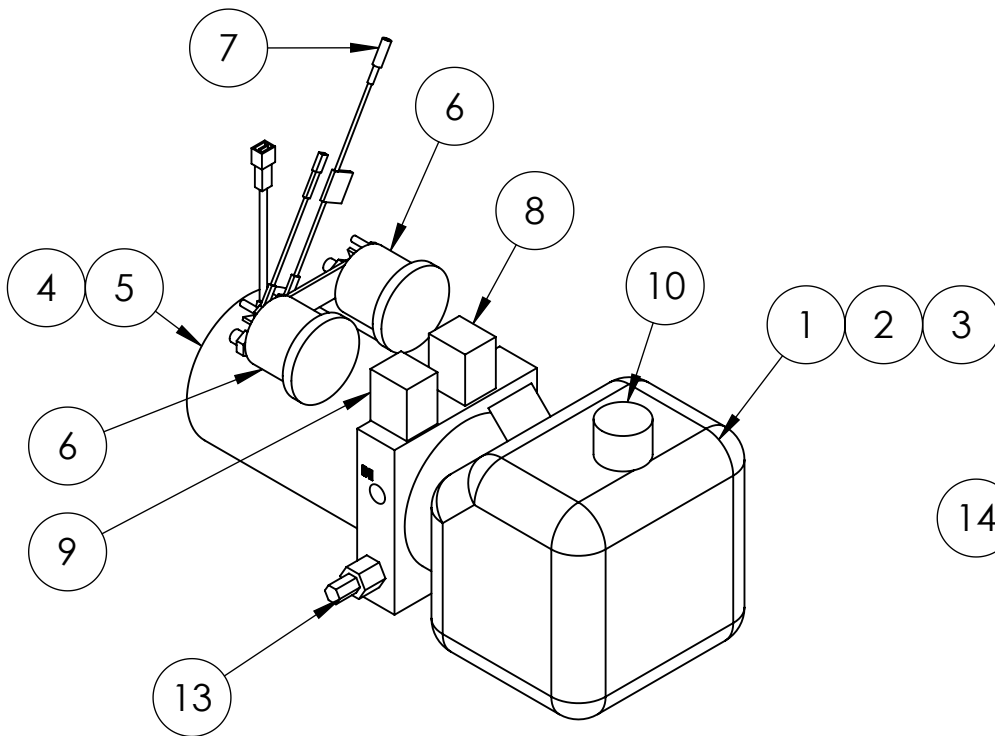
WALTCO LIFT CORP.

12 VOLT POWER DOWN 3200PSI

PM227704-H
REVISED: 03/14/2025
EO: 11028
REV: C-01

70430620: KTI REV X4

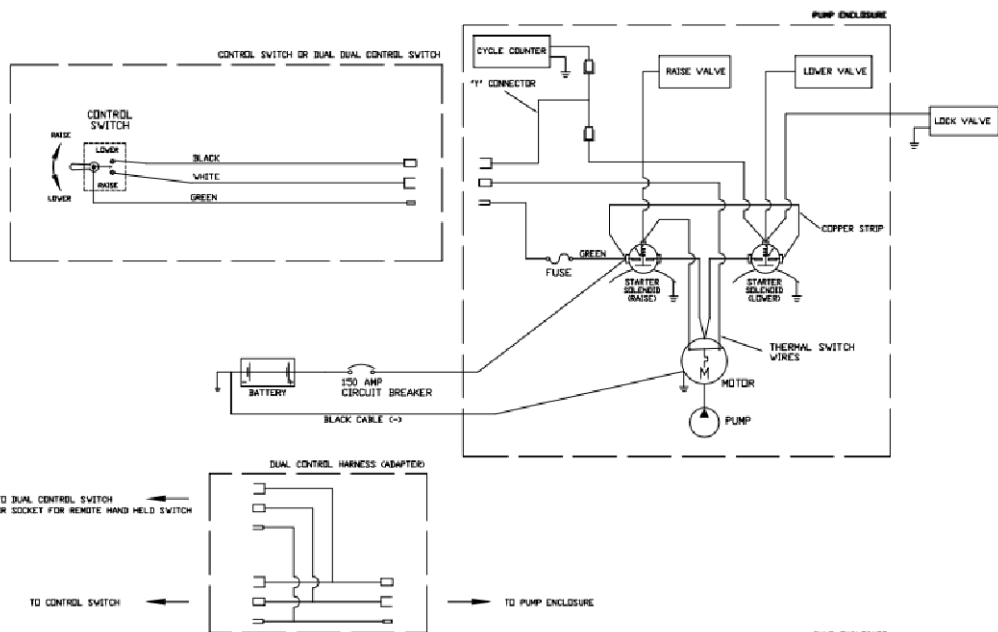
ITEM	PART NUMBER	QTY	DESCRIPTION
1	70400018	1	TANK
2	70430610-KT02	1	TANK CLAMP
3	70430610-K02	1	TANK SEAL
4	70401495	1	MOTOR
5	70430610-KT05	1	MOTOR COUPLING
6	75089843	2	MOTOR SOLENOID
7	10099313	1	INLINE FUSE ASSEMBLY
7A	75089854	1	15 AMP ATO FUSE
8	N/A	1	KIT, UP VALVE & 2 WIRE COIL
8A	70407497	1	UP VALVE
8B	70400753	1	1 WIRE COIL
9	N/A	1	KIT, DOWN VALVE & 2 WIRE COIL
9A	70401497	1	DOWN VALVE
9B	70400753	1	1 WIRE COIL
10	70401494	1	BREATHER
11	70091257	1	3/4 NPT PLASTIC PLUG
12	70092365	1	RELIEF VALVE 2400PSI
13	75089875	1	FLOW CONTROL VALVE 3GPM
N/A	N/A	1	SOLENOID BAR, MOTOR
14	N/A		SOLENOID BAR, JUMPER
N/A	75089473	1	DUAL CABLE ASSEMBLY



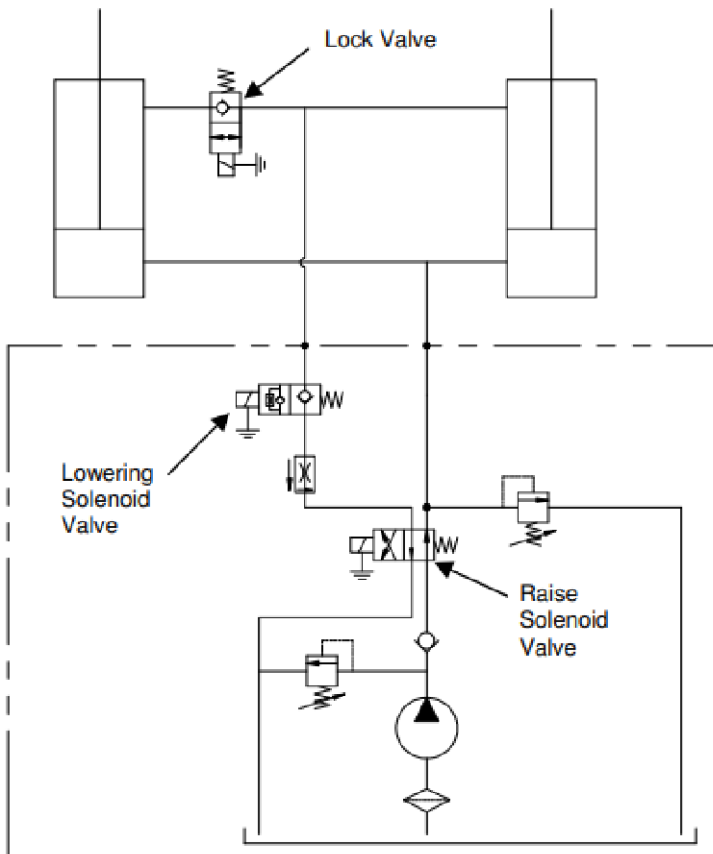
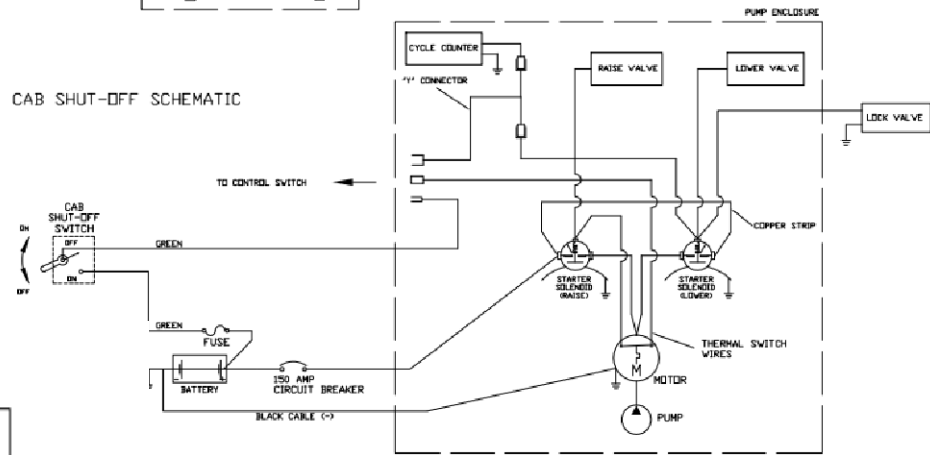
WALTCO LIFT CORP.

12 VOLT POWER DOWN 3200PSI

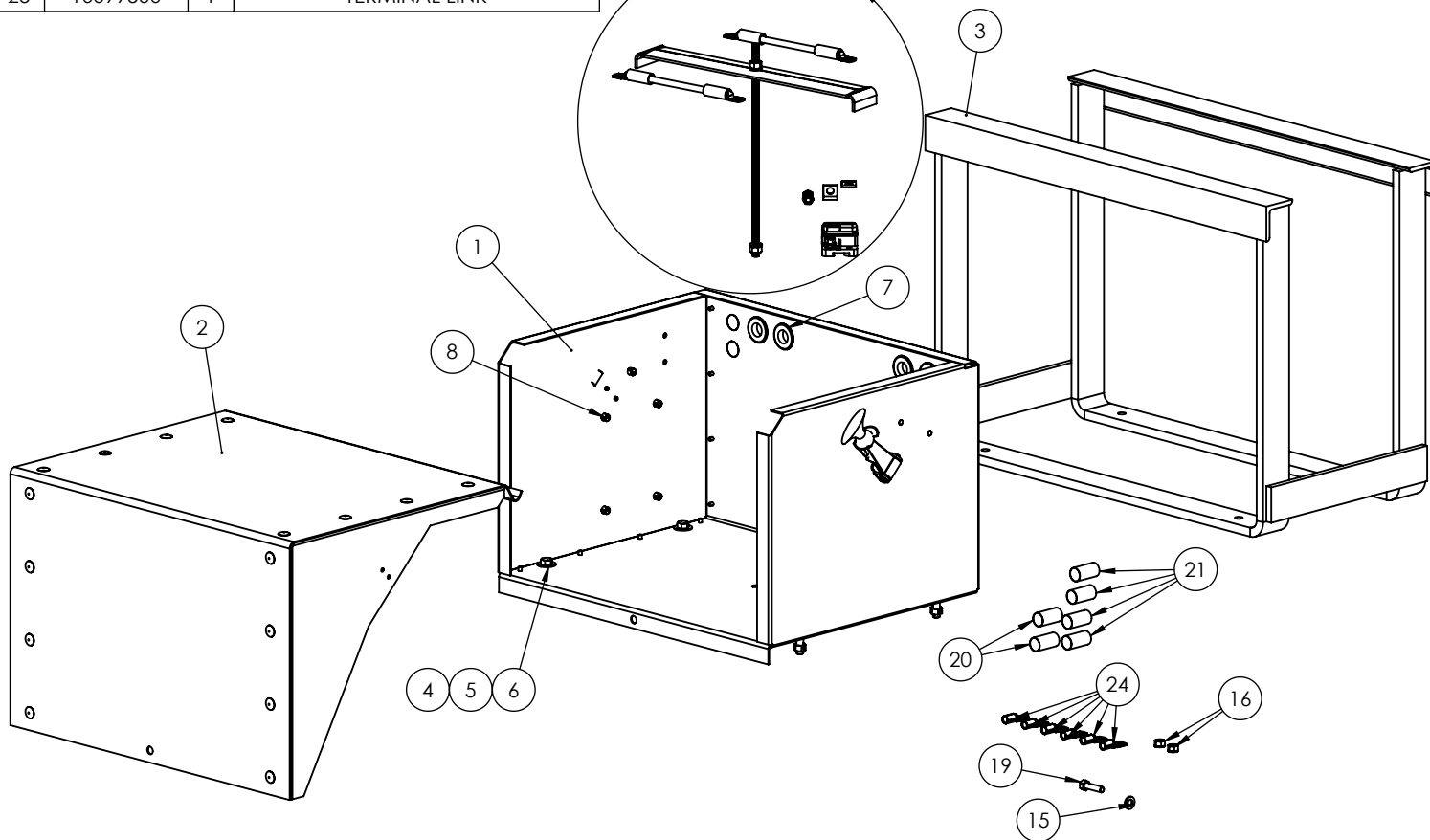
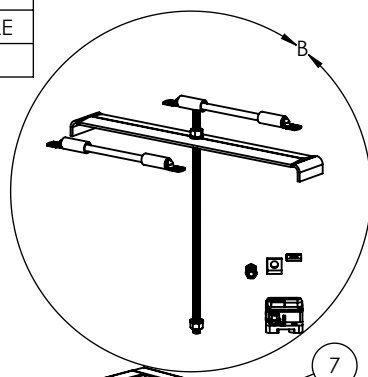
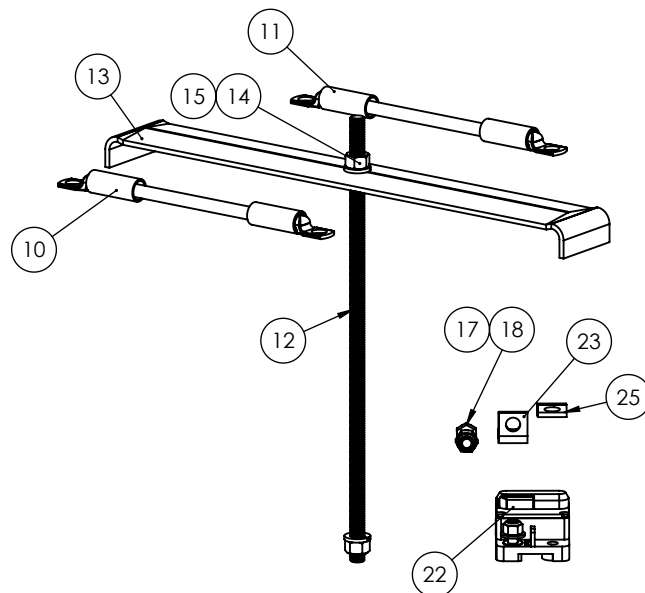
PM227704-H
REVISED: 03/14/2025
EO: 11028
REV: C-01



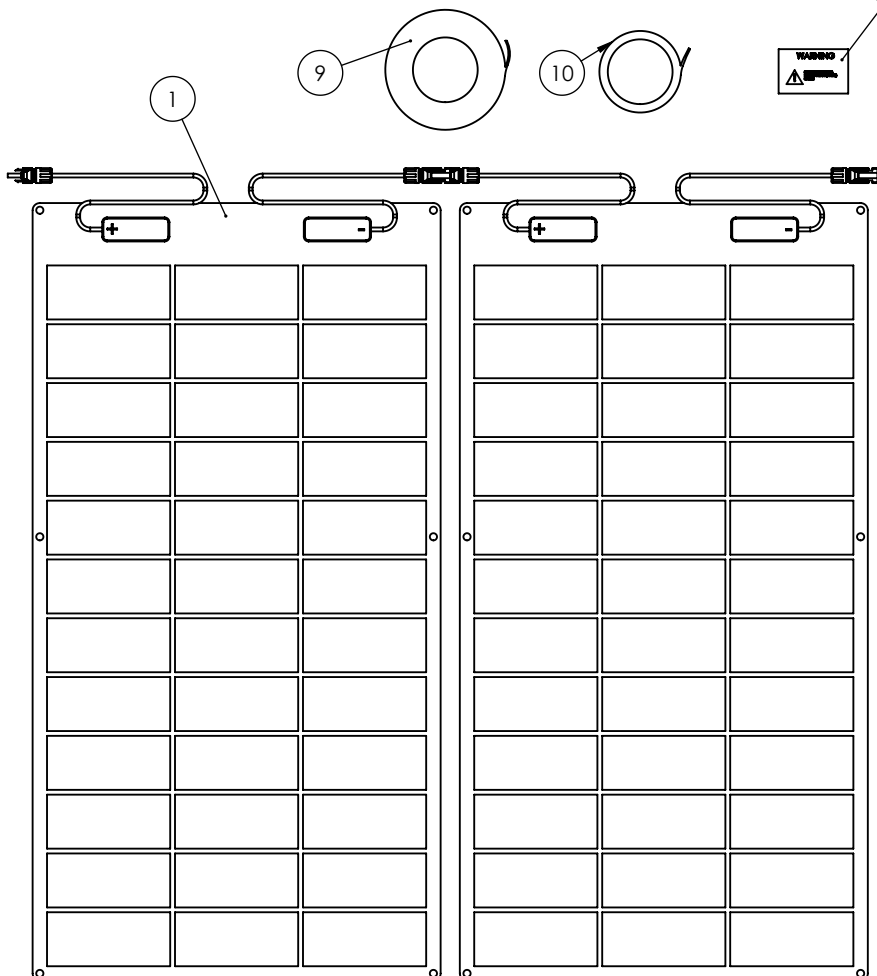
CAB SHUT-OFF SCHEMATIC



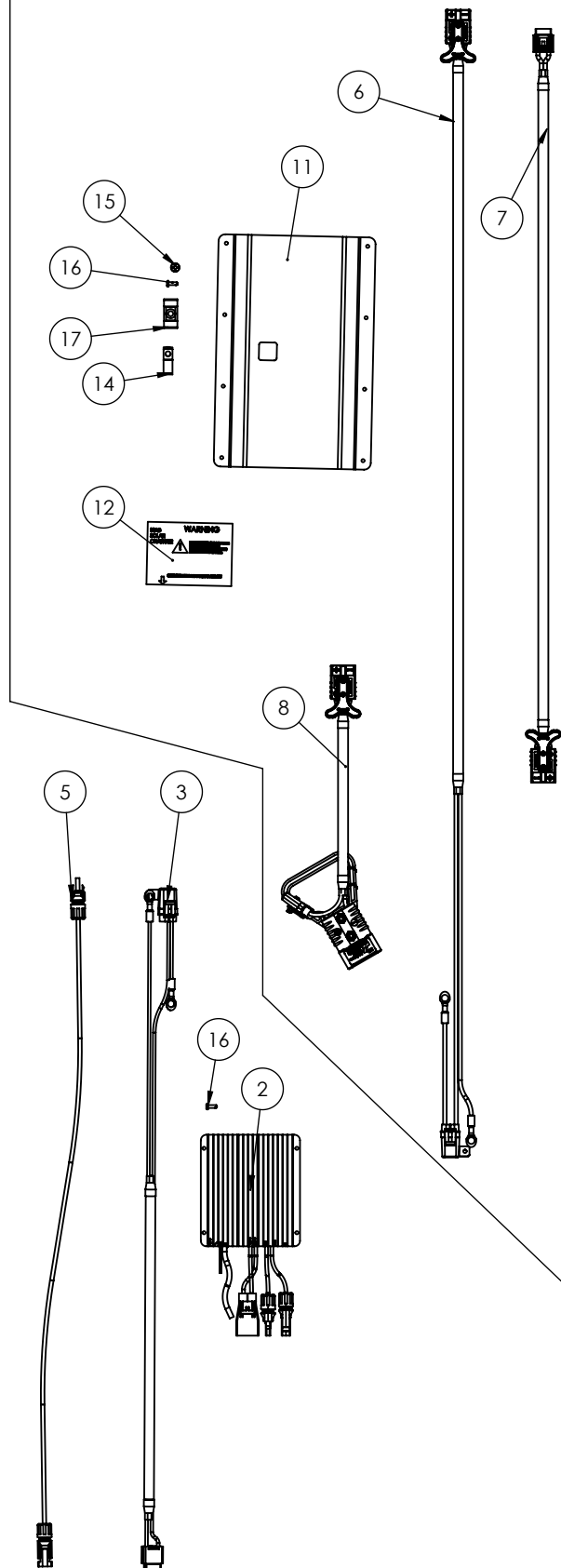
ITEM	PART NUMBER	QTY	DESCRIPTION
A	22791001GV	1	BATT BOX GALV ASSY [1-8]
1	22791201GV	1	BASE ASSY, GALV BATT BOX
2	22791501GV	1	LID ASSY, GALV BATT BOX
3	22791801GV	1	MOUNT FRAME, GALV AUX BATT BOX
4	75085188	4	3/8-16 NUT, CENTERLOCK
5	75086218	4	HEX BOLT, 3/8-16X1-1/4" LG GR8
6	75088053	4	WASHER, 3/8" X 1" X 0.083" THK
7	75089321	4	GROMMET, 3/4" ID
8	75089578	5	PLASTIC PLUG, 3/8" DIA HOLE
B	42694011	1	KIT, BATTERY HOLD DOWN [10-15]
10	10195508BK	1	8" BATTERY CABLE ASSY, 2GA BLACK
11	10195508RD	1	8" BATTERY CABLE ASSY, 2GA RED
12	42669079	1	THREADED ROD, 3/8-16 x 12" L
13	42791400	1	BATTERY HOLD DOWN
14	75085096	2	HEX NUT, 3/8-16, GR 2
15	75088081	3	LOCK WASHER, 3/8"
16	75085003	2	NUT, 5/16-18, SERRATED
17	75085177	1	5/16-18 LOCK NUT
18	75086065	1	HEX BOLT, 5/16-18 X .75, GR 5
19	75086217	1	HEX BOLT, 5/16-18 X 1.25, GR 8
20	75088036	2	BLACK HEAT SHRINK TUBE
21	75088038	4	RED HEAT SHRINK TUBE
22	75089243	1	150 AMP CIRCUIT BREAKER
22	75089254	1	200 AMP CIRCUIT BREAKER
23	10099501	1	TERMINAL LINK
24	75080035	6	3/8" TERMINAL, 2GA, CRIMP STYLE
25	10099500	1	TERMINAL LINK



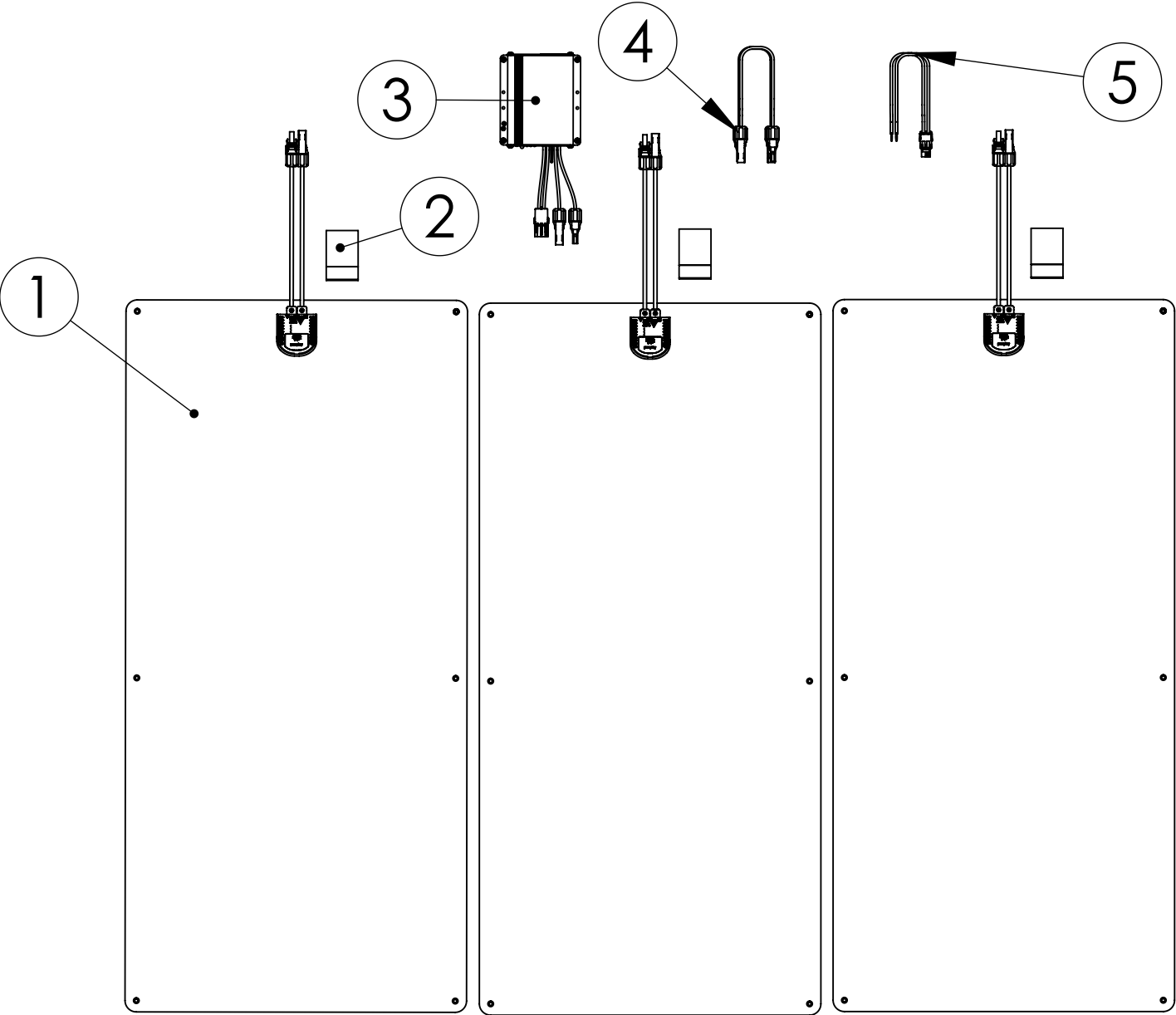
ITEM	PART NUMBER	QTY	DESCRIPTION
1	75090400	*	100W SOLAR PANEL, FLEXIBLE
2	75090401	1	SOLAR CHARGE CONTROLLER, 30A, HIAB-SC30
3	75090402	1	BATTERY HARNESS, 36"
4	75090403	1	SOLAR HARNESS, 40' [NOT SHOWN]
5	75090405	1	HARNESS, SOLAR EXTENSION, 3'
6	75090406	1	PJC BATTERY HARNESS, 60"
7	75090407	1	PJC HARNESS, 42"
8	75090408	1	CROWN CHARGE ADAPTER, 16"
9	75090409	1	ROOF TAPE, WHITE, 2" X 50'
10	75090410	1	ROOF TAPE, WHITE, 4" X 10'
11	75090411	1	COVER PLATE, PJC
12	75090412	1	DECAL, SOLAR PJC PV WARNING
13	75090413	1	DECAL, SOLAR PV WARNING
14	75083045	2	WIRE CLAMP, 5/8"
15	75086854	5	SCREW, 1/4-20X5/8 TYPE F PHILLPS
16	75086884	13	#8-32x1/2" PAN HD PHILIPS TYPE F
17	75089023	3	CABLE TIE ANCHOR, 1/4" HOLE
A	80001610	1	SOLAR CHARGE HARNESS KIT (3,4&5)
B	80001611	1	KIT, 200W SOLAR CHARGE
C	80001612	1	KIT, 300W SOLAR CHARGE
D	80001616	1	KIT, 100W SOLAR PANEL EXPANSION (1&5)
E	80001613	1	PJ SOLAR CHARGE HARNESS KIT (4,5,6,7&8)
F	80001614	1	KIT, 200W SOLAR PJ CHARGE
G	80001615	1	KIT, 300W SOLAR PJ CHARGE



PALLET JACK SPECIFIC PARTS:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	80001493	SOLAR PANEL 110W WITH ADHESIVE BACKING	3
2	80001516	ADHESIVE, 4 EVASEAL, 2"X 15FT ROLL	3
3	80001505	SOLAR CHARGE MPPT CONTROLLER	1
4	80001549	40FT HARNESS - SOLAR,	1
4	80001549	20FT HARNESS - SOLAR,	1
5	80001506	BATTERY HARNESS WITH FUSE	1
6	80001498	SOLAR PANEL INSTALLATION GUIDE	1



IMPORTANT

WARNING

Improper operation and maintenance of this liftgate could result in severe personal injury or death.

Read and understand the contents of liftgate Owner's manual and all warning and operation decals before operating and/or performing maintenance on this liftgate.

**For SAFETY information on this liftgate see
Chapter 1 of Owner's manual**