Owner’s Manual

PTN

1250 lb. and 1600 lb. Capacity Rail Liftgate

<table>
<thead>
<tr>
<th>Date</th>
<th>Page(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-2017</td>
<td>10, 14, 18</td>
<td>P10 – Cab shut-off switch now optional</td>
</tr>
<tr>
<td></td>
<td></td>
<td>P14 – Revised fluid chart</td>
</tr>
<tr>
<td></td>
<td></td>
<td>P-18 – Revised schematic</td>
</tr>
</tbody>
</table>

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80145002
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Improper operation and maintenance of this liftgate could result in severe personal injury or death.
Read and understand the contents of this manual and all warning and operation decals before operating and/or performing maintenance on this liftgate.
INTRODUCTION

If anyone observes improper installation, improper operation, or damage, they should immediately contact a qualified person for assistance and correction. We strongly urge anyone that has any questions or doubts as to the installation, condition, use, operation, maintenance or repair of the liftgate to contact us at Waltco where we have qualified personnel that will be happy to assist you. Telephone numbers and addresses of these locations are listed in the Owner’s Manual and Installation Instructions.

INSTALLATION

Waltco liftgates should only be installed by those with sufficient basic skills to understand the installation and operation of the liftgate, along with the equipment on which the liftgate is being installed. Waltco’s installation instructions are not intended to give rationale for all the instructions that are given; however, it is the intent of these instructions to give the installer both the operations and what we believe to be the most desirable sequence of implementing these operations. These instructions can in no way expand into an area where they will replace a qualified person, or clear thinking and a basic knowledge that must be possessed by the installer.

It has been our experience that a knowledgeable journeyman following these instructions and observing the operation of the liftgate will have a sufficient comprehension of the liftgate to enable this person to troubleshoot and correct all normal problems that may be encountered.

Failure to follow the installation instructions, adjustments and mounting dimensions may result in improper and unsafe operation of the liftgate. Unauthorized alterations of the liftgate can cause an undesirable and dangerous condition.

OWNER’S MANUAL

The Waltco Owner’s Manual is intended to act as a guide for operation and routine maintenance but is no way intended to encourage usage or repair of the liftgate by those who are not qualified to do so.

The contents of the owner’s manual include, but are not limited to general operation instructions, routine lubrication, parts lists, and an outline of things that should be checked but may not be obvious to those not technically qualified. This manual assumes the liftgate is properly installed, undamaged and operates correctly. Improper installation, improper operation, or damage should be immediately corrected by a qualified person.

INSPECTION

As part of the regular inspection of a liftgate and after damage or suspicion of an overload, inspect for wear or structural damage and make necessary repairs or replacements. Check all structural components and their attachment to the liftgate for cracked welds, loose fasteners, wear and part deformation. Check cylinder and hose for leaks. Inspections and repairs should be made by a qualified mechanic.

REPLACEMENT PARTS

Use only Waltco original equipment replacement parts. Components of other liftgate manufacturers may outwardly appear to be the same but are not interchangeable with Waltco products. Waltco components are specifically designed for safety requirements, reliability and compatibility with our products. Refer to your Waltco parts manual when ordering parts. NOTE: When ordering, give model and serial number of liftgate.

DECALS

It is important that every vehicle that has a WALTCO Liftgate have legible DECALS clearly posted on the vehicle and an OWNER’S MANUAL in the vehicle at all times as a guide for proper operation and maintenance.

Additional DECALS and OWNER’S MANUALS can be obtained from WALTCO LIFT CORP.
Chapter 1  ✉ Safety Information

WARNING

Read, understand, and follow all of the warning listed below.
Failure to follow these warning could result in severe personal injury or death.

- Read and understand the Owner's Manual, all decals and warning on liftgate before operating liftgate.
- Do not operate liftgate without a thorough knowledge and understanding of the operation of the liftgate.
- Liftgate hazards can result in crushing or falling.
- This liftgate is designed for loading and unloading of cargo. If personnel are required to ride liftgate, observe and familiarize yourself with the liftgate operation, decals and manuals. Ensure stable footing at all times.
- Do not ride liftgate with unstable loads.
- Wheeled loads must be properly retained from rolling.
- Tall, high center of gravity loads must be retained from falling over.
- Never overload liftgate:
  Load platform as close to the vehicle, and towards the middle of the platform as possible. Refer to owner’s manual and capacity decal of liftgate for maximum load and load placement.
  - Keep hands and feet clear of all potential pinch points.
  - Never use liftgate if it makes any unusual noise, has unusual vibration, raises or lowers unevenly, or fails to operate smoothly.
  - Never use liftgate if it shows any signs of structural damage such as cracked welds, bent or distorted members.
  - Do not attempt any repairs unless you are qualified to do so. Care should be taken when work is performed on a disabled liftgate located near moving traffic. When possible the vehicle should be moved away from traffic areas for repair. Precautionary measures should be taken to ensure personal safety including those recommended in Federal Motor Vehicle Safety Standards 571.125.
  - When welding to liftgate, or liftgate components, take all necessary safety precautions, including using respiratory protection and other pertinent personal protective gear when welding harmful materials.
  - All protective covers, guards, and safety devices must be in place and access doors closed before operating liftgate.
  - Do not allow anyone to stand in, or near area, in which Platform will open and close before opening or closing Platform.
  - Do not allow anyone to stand near the Platform where a falling load could land on them.
  - Platform is always to be properly stored and secured for transit. See the Owner’s Manual for details.
  - Take care to retain cargo during transit for liftgate Platforms which function as the tailgate or door of the cargo area. Small objects can fall through the space between the vehicle and the folded Platform.
  - A Lock-Out device or Shut-Off Switch should always be used to prevent unauthorized use of liftgate.
  - For liftgates with Runners, never use liftgate if Runners do not travel freely and smoothly.
  - For liftgates with Roller Lifting Chain, the Chain should be replaced every (5) five years or 15,000 cycles, whichever comes first. Replace only with Waltco approved Roller Chain.
  - Never transfer loads which exceed lifting capacity on or over any part of the Platform unless the liftgate is equipped with a special reinforced Platform and Platform Support Bars for use when the Platform is used as loading ramp (dock board). Refer to the “Using Platform as a loading ramp” Chapter in the Operation Instructions of the BZ/RZ series Owner's Manual.
  - For liftgates equipped with Trailer Hitches, never exceed the rated capacity of the hitch. Do not exceed the vehicle’s weight rating. Refer to the vehicle’s Owner’s Manual.
  - Vehicle must comply with all state and federal standards.

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Chapter 1  🔴 Safety Information

Liftgates with Tilt Function
- Proper use of the Control Switches is of extreme importance.
- Improper use of Tilt Switch could cause load to fall from the Platform or damage the liftgate.
- Platform should be in a generally horizontal position when raising or lowering with a load.
- In any tilt position, the Platform may vary from level while raising or lowering the Platform.

Liftgates equipped with spring operated Cam Closer
- Replace Cam Release Spring every five (5) years or 15,000 cycles, whichever comes first.

RGL-Series Liftgates
- Make certain Platform Brake mechanisms are operating properly.
- The Runners are always to remain powered up against the Upstops Pins when in transit.
- Inspect Cables every three (3) months or 750 cycles, whichever comes first. Cables must be replaced if they show signs of wear, distortion, kinking or if any broken wires are visible
- Replace cables every five (5) years or 10,000 cycles, whichever comes first.

⚠️ This is the safety alert symbol. This manual uses this symbol to alert you to potential personal injury hazards.
Obey all safety messages that follow this symbol to avoid personal injury or death.

SIGNAL WORDS

<table>
<thead>
<tr>
<th>WARNING</th>
<th>Indicates a potentially hazardous situation, which if not avoided, could result in death or serious injury. Black letters on an orange background</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAUTION</td>
<td>Indicates a potentially hazardous situation, which if not avoided, may result in minor or moderate injury. May also be used to alert against unsafe practices. Black letters on a yellow background.</td>
</tr>
<tr>
<td>NOTICE</td>
<td>Indicates a potentially hazardous situation, which if not avoided, may result in property damage.</td>
</tr>
</tbody>
</table>
## Chapter 2  Liftgate Terminology

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Mount Plate</td>
<td>7. Rail (Track)</td>
<td>12. Deck Assembly</td>
</tr>
<tr>
<td>2. Flow Valve (on cylinder)</td>
<td>7A. Rail for Above Floor Unit</td>
<td>13. Platform Adjustment</td>
</tr>
<tr>
<td>5. Lifting Chain</td>
<td>10. Slider (Runner)</td>
<td>16. Travel Plate</td>
</tr>
<tr>
<td>6. Crossbeam Box (Housing)</td>
<td>11. Ramp Assembly</td>
<td></td>
</tr>
</tbody>
</table>

![Diagram of liftgate components](image-url)
### Chapter 2  Liftgate Terminology

#### EXPLANATION OF SPECIFICATION TAG

<table>
<thead>
<tr>
<th>MODEL NAME</th>
<th>DESCRIPTION</th>
<th>CAPACITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>PTN12</td>
<td>Pick-Up Truck Rail Lift</td>
<td>1250 lb.</td>
</tr>
<tr>
<td>PTN16</td>
<td>Pick-Up Truck Rail Lift</td>
<td>1600 lb.</td>
</tr>
</tbody>
</table>

- **MODEL NUMBER**
  - RATED CAPACITY: Based on an evenly distributed load on the platform flat surface.

- **SERIAL NUMBER**
  - of Liftgate. To be used when ordering parts or when contacting Waltco for service or warranty.

- **DATE OF MANUFACTURE**
  - MONTH/YEAR

---

**SPECIFICATION TAG**

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GR00053

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GR02865
Chapter 3       Operation Instructions

TO OPEN PLATFORM

Pull platform away from truck.

Use switch to raise platform up and out of travel plate.

Rotate platform to open position.

⚠️ Keep hands away from pinch points.

TO STORE PLATFORM

Raise platform to comfortable position for lifting into vertical position.

⚠️ Keep hands away from pinch points.

Use switch to raise platform so travel ears are above travel plates. Lower platform travel ears all the way down into travel ears.

⚠️ If so equipped, turn power off to liftgate to prevent unauthorized use of liftgate.
Chapter 3  Operation Instructions

LOADING OF PLATFORM

⚠️ Never remove side linkage to load or unload platform.

Always load as close to center of platform and as close to truck sill as possible.

Never operate lift trucks on or over any part of platform.

This unit is intended for loading and unloading of cargo only. Do not use for anything but its intended use.

Ensure platform and ramp are fully lowered when loading and unloading the platform at ground level.

POWER OFF TO LIFTGATE (OPTIONAL SWITCH)

Turn power off to liftgate by turning off the Cab Shut-Off switch inside the cab of vehicle.

This may be a toggle or rotary type switch.

⚠️ Turn power off to liftgate to prevent unauthorized use of liftgate.
Chapter 4  Preventive Maintenance

Waltco recommends that the PTN-Series liftgates be inspected at 6 month or 3000 cycle intervals to help assure proper function and operation of the liftgate.

Note: Photocopy the following PM Checklist to help keep track of periodic maintenance on the liftgate. Keep completed form with maintenance records.

For more detailed instructions on the following checklist items, refer to the appropriate sections in this Owner’s Manual.

Do not continue to use liftgate if any points of inspection, listed below, may cause you to think the liftgate is unsafe. Repair immediately.

If liftgate is found to be in need of repair or adjustment not covered in this manual, contact your nearest Waltco Distributor.

---

WALTCO PTN-SERIES LIFTGATE
PREVENTIVE MAINTENANCE CHECKLIST

PM Interval: 6 Months or 3000 Cycles   Date: ______________   Vehicle No.__________
Mechanic:_________________   Liftgate S/N:____________   Model:______________

Check appropriate box below for each step:

<table>
<thead>
<tr>
<th>Step</th>
<th>Mechanic</th>
<th>Liftgate S/N</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>2</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>3</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>4</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>5</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>6</td>
<td>OK</td>
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<td>Corrected</td>
</tr>
<tr>
<td>7</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>8</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>9</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>10</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>11</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>12</td>
<td>OK</td>
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<td>Corrected</td>
</tr>
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<td>13</td>
<td>OK</td>
<td>Repair Required</td>
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<td>14</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
<tr>
<td>15</td>
<td>OK</td>
<td>Repair Required</td>
<td>Corrected</td>
</tr>
</tbody>
</table>

6 Month Liftgate PM Procedures

1. Check for apparent damage to the lifting structure, such as bent or distorted members or cracked welds, which may have resulted from overloading or abuse.
2. Check that all pins, bolts and fasteners are tight and secure.
3. Check for worn or damaged bearings sprockets, and roller chains.
4. Check that controls operate properly.
5. Check that cycle counter operates properly, if so equipped.
6. Check that cab shut-off switch cuts power to liftgate.
7. Check all battery cables and connections (both positive and ground cables) to be sure they are tight and free of corrosion.
8. Check that platform is level.
9. Check torsion bars and related hardware.
10. Check platform support chains.
11. Check for hydraulic leaks in hydraulic cylinder(s), hoses, fittings, and valves.
12. Check oil level in reservoir.
13. Check lowering speed of platform.
14. Check that all decals are in place and legible.
15. Lubricate the liftgate per the “Lubrication Instructions”.

12 Month Liftgate PM Procedures (Includes steps 1-13 above)

16. Inspect Pump Motor for wear and/or damage.
17. Drain and replace Hydraulic Fluid.
### MONTHLY INSPECTION

Operate the liftgate throughout its entire operational cycle. Check for:

- Damage to lifting structure such as bent or distorted members or cracked welds.
- Worn or damaged roller chain, sprockets, and bearings.
- Bent or distorted pins or damaged cylinder.
- Torsion bars are in place and properly working.
- All pivot and cylinder pins are securely in place, undamaged and retained by their proper fasteners.
- Damaged or worn bearings that pivot and cylinder pins rest in.
- Controls operate correctly (refer to chapter 3, "Operations Instructions").
- Check all power cables, ground cables, and connections.
- Clean and tighten all loose connections. Replace any damaged or corroded wires or connectors.

---

**Caution**

Do not continue to use liftgate if any points of inspection listed at left, or below, may cause you to think the liftgate is unsafe. Repair immediately.

If liftgate is found to be in need of repair or adjustment not covered in this manual, contact your nearest Waltco Distributor.
Chapter 4  Preventive Maintenance

PLATFORM ADJUSTMENT
Unfold and raise platform to bed level and check for:

1. If platform travels more than ¼" above the top of the crossbeam box, and liftgate is not an Above Floor model liftgate, see below for adjustment.
2. If platform is uneven see below for adjustment.

Lower platform to ground. Remove access cover from crossbeam box.

If liftgate is Above Floor model:
• Adjust as required to level platform.

If liftgate is not an Above Floor model:
• Adjust platform so it is level with top of crossbeam box.

For non-Above Floor liftgates, never adjust platform to travel above the crossbeam box.

Never adjust nut out less than 3/8" from end of anchor bolt.

Never have any part of your body underneath the platform while making adjustments.

ABOVE FLOOR TRAVEL
If above floor travel is to be reduced, additional links will need to be added to the lifting chains.

If additional above floor travel is desired, contact Waltco for assistance. Ability to increase travel varies with each specific model of liftgate and bed height of vehicle.
Chapter 4  Preventive Maintenance

HYDRAULICS
Inspect for oil leaks in:
- Hydraulic cylinder(s)
- Hydraulic hoses - Replace hoses if they show signs of excessive abrasion
- Hydraulic fittings and valves
- Tighten or replace all hydraulic components as may be required to stop oil leakage

CHECK AND FILL HYDRAULIC RESERVOIR
- Lower platform to ground and remove access cover.
- Remove reservoir breather cap.
- Oil level should be 1/2” from top of reservoir.
- If low, fill as required. Use appropriate fluid per chart.
- Replace breather cap.

<table>
<thead>
<tr>
<th>Temperature Range</th>
<th>Acceptable Fluids</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° to 120° F</td>
<td>Waltco Biodegradable LiftLube™ part #85803860</td>
</tr>
<tr>
<td></td>
<td>Shell Tellus S2 VX 32</td>
</tr>
<tr>
<td></td>
<td>Chevron Rando HDZ 32</td>
</tr>
<tr>
<td></td>
<td>Waltco All Season Hyd Oil Part 85803867</td>
</tr>
<tr>
<td></td>
<td>Shell Tellus S2 VX 15</td>
</tr>
<tr>
<td></td>
<td>Mobil DTE 10 Excell 15</td>
</tr>
<tr>
<td></td>
<td>Chevron Rando HDZ 15</td>
</tr>
</tbody>
</table>

Recommended Fluids

<table>
<thead>
<tr>
<th>Temperature Range</th>
<th>Acceptable Fluids</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° to 120° F</td>
<td>Waltco Biodegradable LiftLube™ part #85803860</td>
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<td>Shell Tellus S2 VX 32</td>
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<td>Chevron Rando HDZ 32</td>
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<tr>
<td></td>
<td>Waltco All Season Hyd Oil Part 85803867</td>
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<tr>
<td></td>
<td>Shell Tellus S2 VX 15</td>
</tr>
<tr>
<td></td>
<td>Mobil DTE 10 Excell 15</td>
</tr>
<tr>
<td></td>
<td>Chevron Rando HDZ 15</td>
</tr>
</tbody>
</table>

A good quality SAE 10W motor oil may also be used in temperatures above 32° F.

Fill reservoir
- Fill with recommended fluid or equivalent.
- Fill the reservoir to within 1/2” from the top.
- Fluids are available from the Waltco parts Dept. 1-800-411-5685 www.waltco.com

NOTE:
Do not use the following fluids:
- Brake Fluid
- Power steering fluid
- Automatic Transmission Fluid (ATF)
Chapter 4  Preventive Maintenance

There is no speed adjustment on this liftgate.
Lowering speed is controlled by the pressure compensative valve plumbed at the cylinder. Regardless of weight on platform, liftgate should lower at approximately six (6) inches per second.

\[
\text{Bed Height (inches)} \div 6 = \text{Lowering Time (seconds)}
\]

This liftgate must have the correct pressure compensative valve installed:
All PTN's use P/N 7010001-15

**INSPECT DECALS AND LUBRICATE LIFTGATE**
Inspect all decals per Chapter 5 of this manual.
Replace any that are missing or damaged.

Lubricate liftgate per Chapter 6 of this manual.

**ANNUAL INSPECTION**
Inspect power motor:
- Disconnect battery cable.
- Remove end cover.
- Examine armature brushes for wear (Motor should be replaced if less than 1/8" long).
- Clean out all residue from inside of motor housing.
- Apply several drops of light weight machine oil to armature shaft bearing in motor end cover.
- Reassemble motor.

Drain hydraulic fluid and replace with new fluid per recommended fluids chart.
All decals must be in place and legible or all warranties are void.

<table>
<thead>
<tr>
<th>ITEM</th>
<th>DECAL</th>
<th>QTY</th>
<th>PART NO.</th>
<th>LOCATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Important Decal</td>
<td>1</td>
<td>80100828</td>
<td>As shown on curbside slider (runner)</td>
</tr>
<tr>
<td>2</td>
<td>Hazard Decal</td>
<td>1</td>
<td>80101370</td>
<td>As shown on curbside slider (runner)</td>
</tr>
<tr>
<td>3</td>
<td>Safety Instructions</td>
<td>1</td>
<td>80100850</td>
<td>As shown on curbside slider (runner)</td>
</tr>
<tr>
<td>4</td>
<td>Switch Decal</td>
<td>1</td>
<td>80101532</td>
<td>As shown on switch</td>
</tr>
<tr>
<td>5</td>
<td>PTN-12, 1250 lbs.</td>
<td>2</td>
<td>80100266</td>
<td>One as shown on curbside slider (runner)</td>
</tr>
<tr>
<td></td>
<td>PTN-16, 1600 lbs.</td>
<td></td>
<td>80100252</td>
<td>One on side of platform (read w/platform open)</td>
</tr>
<tr>
<td>6</td>
<td>Operation Decal</td>
<td>1</td>
<td>80101577</td>
<td>As shown on curbside slider (runner)</td>
</tr>
<tr>
<td>7</td>
<td>Stand Clear Decal</td>
<td>4</td>
<td>75089296</td>
<td>One on each slider (runner) as shown</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Two on bottom of platform as shown</td>
</tr>
<tr>
<td>8</td>
<td>Protective Cover</td>
<td>2</td>
<td>75089282</td>
<td>One as shown inside crossbeam box (housing)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>One on cylinder</td>
</tr>
<tr>
<td>9</td>
<td>Warning Decal</td>
<td>1</td>
<td>80100829</td>
<td>As shown near circuit breaker</td>
</tr>
<tr>
<td>10</td>
<td>Cab Shut-Off Decal (Optional)</td>
<td>1</td>
<td>75089267</td>
<td>As shown near cab shut-off switch</td>
</tr>
</tbody>
</table>

To maximize decal adhesion to surfaces:
- Surface must be dry and clean
- Firm pressure must be applied to decal
- Minimum surface temperature 65°F
- Heat gun may be used to heat surface

If your liftgate is equipped with dual controls, an additional Safety Instruction decal (80100850) is to be placed in a conspicuous place near the second set of controls.
• Lubricate lifting chains including sections in crossbeam box, rails, & runner assemblies with machine oil or motor oil.

• Lubricate inside rails, crossbeam box and platform hinges with machine oil or motor oil.

• Lubricate driver and passenger side tracks.

• Lubricate every 30 days if cycles are unknown.

<table>
<thead>
<tr>
<th>Suggested Minimum Lubrication Schedule (in days)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monthly Cycles</td>
</tr>
<tr>
<td>----------------</td>
</tr>
<tr>
<td>&lt; 250</td>
</tr>
<tr>
<td>250 – 350</td>
</tr>
<tr>
<td>350 – 450</td>
</tr>
<tr>
<td>&gt; 450</td>
</tr>
</tbody>
</table>
How To Order Parts

Repairs should be made only by authorized mechanics using WALTCO Replacement parts.

When ordering repair or replacement parts, please include all the information asked for below. If this information is not available, a complete written description or sketch of the required part will help WALTCO identify and deliver the needed part to you.

THE FOLLOWING INFORMATION MUST BE INCLUDED:

1. SERIAL NUMBER - [WALTCO liftgate serial numbers can be found on the Specification Tag attached to the mount frame. (On older units the Specification Tag is located on the side or bottom of the platform.)]
2. MODEL NUMBER - [Or capacity]
3. PLATFORM SIZE

THEN INCLUDE THE FOLLOWING INFORMATION:

4. PART NUMBERS
5. DESCRIPTION
6. QUANTITY REQUIRED

MAIL, E-MAIL OR PHONE YOUR REQUEST TO:

Waltco Lift Corp
285 Northeast Avenue
Tallmadge, OH 44278
1-800-411-5685
FAX: 1-800-411-5684
E-MAIL: parts@waltco.com

ALL PARTS ARE F.O.B. FROM THE SHIPPING FACTORY

PLEASE NOTE:

To assure you of continuing and effective quality control, our warranty policy permits replacement of hydraulic cylinders, valves and motor pump units when their factory seals are intact. Parts under warranty will be exchanged promptly after careful inspection of the returned assemblies.
Every vehicle that has a WALTCO Liftgate must have legible WARNING AND OPERATION DECALS clearly posted on the vehicle and an OWNER’S MANUAL in the vehicle at all times as a guide for proper operation and maintenance.

Additional WARNING DECALS, OPERATION DECALS and OWNER’S MANUALS can be obtained from WALTCO LIFT CORP.

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NOTE:

When ordering, give model and serial number of the liftgate.

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IMPORTANT

KEEP THIS OWNER’S MANUAL IN THE VEHICLE

⚠️ WARNING

Improper operation and maintenance of this liftgate could result in severe personal injury or death.

Read and understand the contents of this manual and all warning and operation decals before operating and/or performing maintenance on this liftgate.

For SAFETY information on this liftgate see Chapter 1 of this manual.